

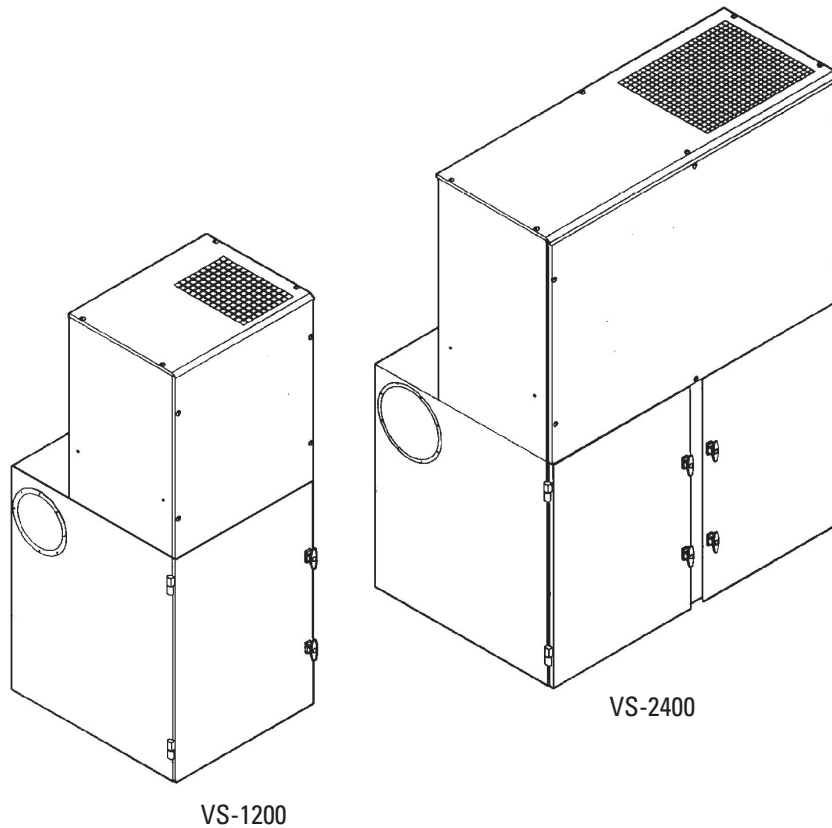


Vibra Shake™

Model VS-550, VS-1200, VS-1500
VS-2400, and VS-3000

Replacement Parts List

Includes Illustrations and Replacement Parts



This manual is property of the owner. Leave with the unit when set-up and start-up are complete. Donaldson Company reserves the right to change design and specifications without prior notice.

Illustrations are for reference only as actual product may vary.

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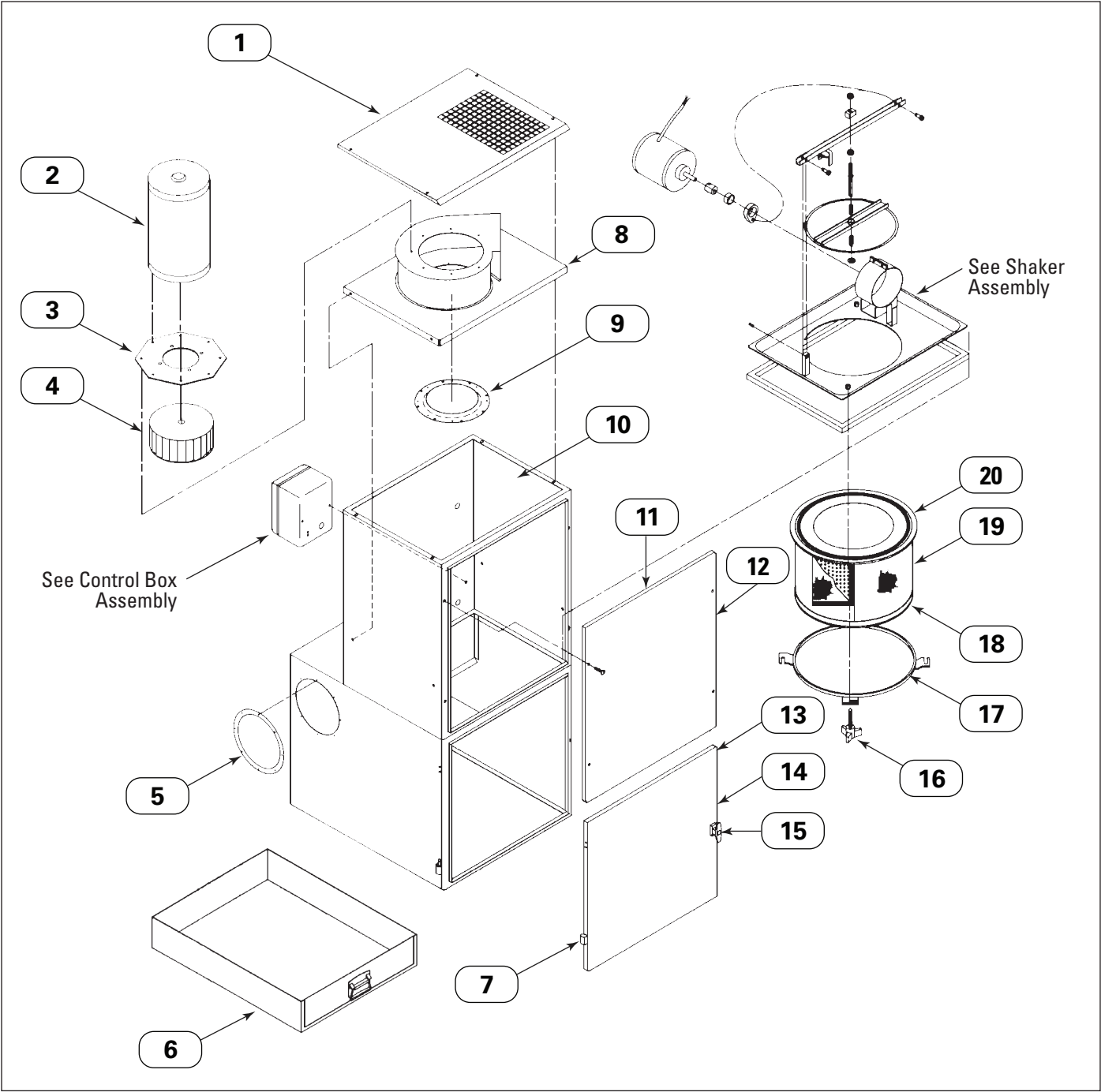
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Data Sheet

Model Number _____	Serial Number _____
Ship Date _____	Installation Date _____
Customer Name _____	
Address _____	

Filter Type _____	
Accessories _____	
Other _____	

VS-550, 1200, and 1500



VS-550, 1200, and 1500

*Special Order Part

Item	Part Number	Description	Model
1	2721400*	Top Panel Assembly, VS Single	VS-550, 1200, 1500
2	2279400	Motor, 1 Hp, TEFC, 3450, 115/208-230/60/1, 56C Frame, 0.625-in Shaft	VS-550
	2279500	Motor, 1 Hp, TEFC, 3450, 208/230/460/6/3, 56C Frame, 0.625-in Shaft	VS-550
	2279600*	Motor, 1 Hp, TEFC, 3450, 575/60/3, 56C Frame, 0.625-in Shaft	VS-550
	2279800*	Motor, 1 Hp, TEFC 2850, 380/50/3, 56C Frame, 0.625-in Shaft	VS-550
	4611300*	Motor, 1 Hp, TEFC, 2850, 200/50/60/3, 56C Frame, 0.625-in Shaft	VS-550
	1958600	Motor, 3 Hp, TEFC, 3450, 208/230/460/60/3, 145TC Frame, 0.875-in Shaft	VS-1200
	1958800*	Motor, 3 Hp, TEFC, 3450, 575/60/3, 145TC Frame, 0.875-in Shaft	VS-1200
	2126100*	Motor, 3 Hp, TEFC, 3450, 115/208/230/60/3, 182TC Frame, 1.125-in Shaft	VS-1200
	2202100*	Motor, 3 Hp, TEFC, 3450, 380/50/3, 182TC Frame, 1.125-in Shaft	VS-1200
	0177800	Motor, 5 Hp, TEFC, 3450, 208/230/460/60/3, 148TC Frame, 1.125-in Shaft	VS-1500
	1741100*	Motor, 5 Hp, TEFC, 3450, 575/60/3, 184TC Frame, 1.125-in Shaft	VS-1500
	1903600*	Motor, 5 Hp, TEFC, 2850, 380/50/3, 184TC Frame, 1.125-in Shaft	VS-1500
3	4042701*	Motor Mounting Plate	VS-550
	2438500*	Motor Mounting Plate	VS-550, 1200
	4042702*	Motor Mounting Plate	VS-1200, 1500
	2464600*	Motor Mounting Plate	VS-1200, 1500
4	1036500*	Blower Wheel, 7.70 x 2.50 x 0.625-in Bore, Steel, 60 Hz, 3 Phase	VS-550
	1033800*	Blower Wheel, 9.18 x 2.50 x 0.625-in Bore, Steel, 60 Hz, 3 Phase	VS-550
	1034100*	Blower Wheel, 9.15 x 2.00 x 0.875-in Bore, Steel, 60 Hz, 3 Phase	VS-1200
	1201800*	Blower Wheel, 9.15 x 2.00 x 1.125-in Bore, Steel, 60 Hz, 1 Phase	VS-1200
	1228601*	Blower Wheel, 10.75 x 4.00 x 1.125-in Bore, Steel, 50 Hz, 3 Phase	VS-1200
	2464700*	Blower Wheel, 9.188 x 3.00 x 1.125-in Bore, Steel, 60 Hz, 3 Phase	VS-1500
	4042900*	Blower Wheel, 10.75 x 6.00 x 1.125-in Bore, Steel, 60 Hz, 3 Phase	VS-1500
5	2435800*	Inlet Cover, 8-in	VS-550, 1200, 1500
6	2432500*	Dust Pan	All
7	4020101	Lift-Off Hinge	All
8	2440801*	Blower Housing Panel, 60 Hz	VS-550
	2440804*	Blower Housing Panel, 50 Hz	VS-550
	2440802*	Blower Housing Panel, 60 Hz	VS-1200
	2440805*	Blower Housing Panel, 50 Hz	VS-1200
	2440803*	Blower Housing Panel, 60 Hz	VS-1500
	2440806*	Blower Housing Panel, 50 Hz	VS-1500

*Special Order Part

VS-550, 1200, and 1500

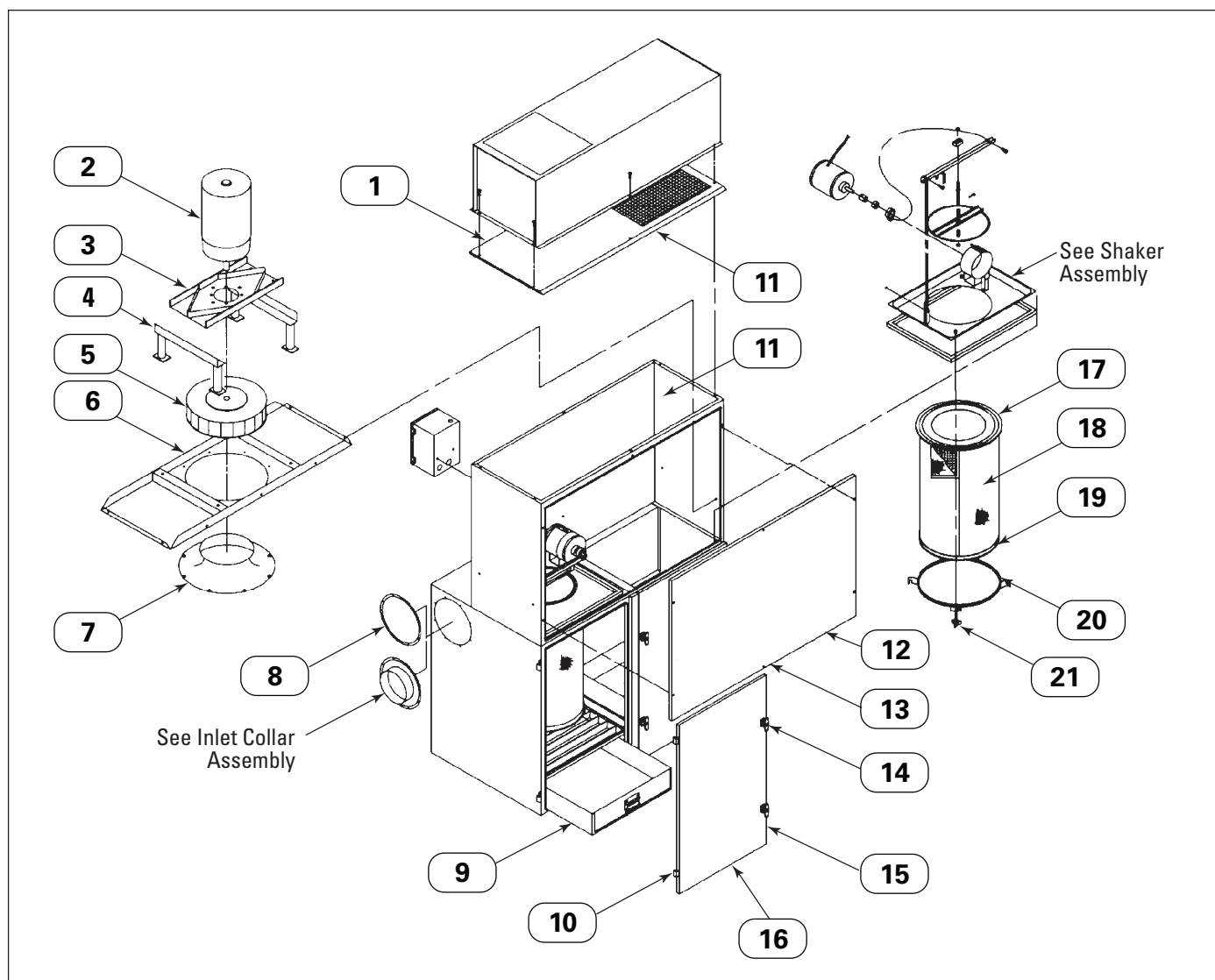
Item	Part Number	Description	Model
9	1500100*	Blower Inlet Ring, 60 Hz	VS-550
	4043001*	Blower Inlet Ring, 50 Hz	VS-550
	1054000*	Blower Inlet Ring, 60 Hz	VS-1200, 1500
	4043002*	Blower Inlet Ring, 50 Hz	VS-1200, 1500
10	0707900	Sheet Foam, 3/4-in Thick with Pressure Sensitive Adhesive	VS-550, 1200, 1500
11	2431701*	Upper Door, 60 Hz	VS-550, 1200, 1500
	4441201*	Upper Door, 60 Hz with HEPA	VS-550, 1200, 1500
	2431706*	Upper Door, 50 Hz	VS-550, 1200, 1500
12	2464100	Top Door Gasket, 60 Hz	VS-550, 1200, 1500
	4440901	Top Door Gasket, 60 Hz with HEPA	VS-550, 1200, 1500
	4043800	Top Door Gasket, 50 Hz	VS-550, 1200, 1500
13	4424201*	Lower Door	VS-550
	4424202*	Lower Door	VS-1200
	4424203*	Lower Door	VS-1500
14	2464200	Bottom Door Gasket	VS-550
	2464301	Bottom Door Gasket	VS-1200
	2464302	Bottom Door Gasket	VS-1500
15	4020201*	Vise Action Latch (old style)	All
	5713001	Latch, Lift and Turn (current style)	All
16	2435400	Knob, 3-Lobe	All
17	2438900*	Filter Cartridge Support Ring	All
18	4078600	Filter Plate Valve	All
19	P031120-016-210	Screen Assembly	VS-550
	P031121-016-210	Screen Assembly	VS-1200
	P031122-016-210	Screen Assembly	VS-1500
20	P190620-016-340	Filter Cartridge Assembly, 10.10-in with Prefilter and Plate Valve	VS-550
	P190613-016-340	Filter Cartridge Assembly, 20.10-in with Prefilter and Plate Valve	VS-1200
	P190598-016-340	Filter Cartridge Assembly 26.10-in with Prefilter and Plate Valve	VS-1500

*Special Order Part

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*Special Order Part

VS-2400 and 3000



VS-2400 and 3000

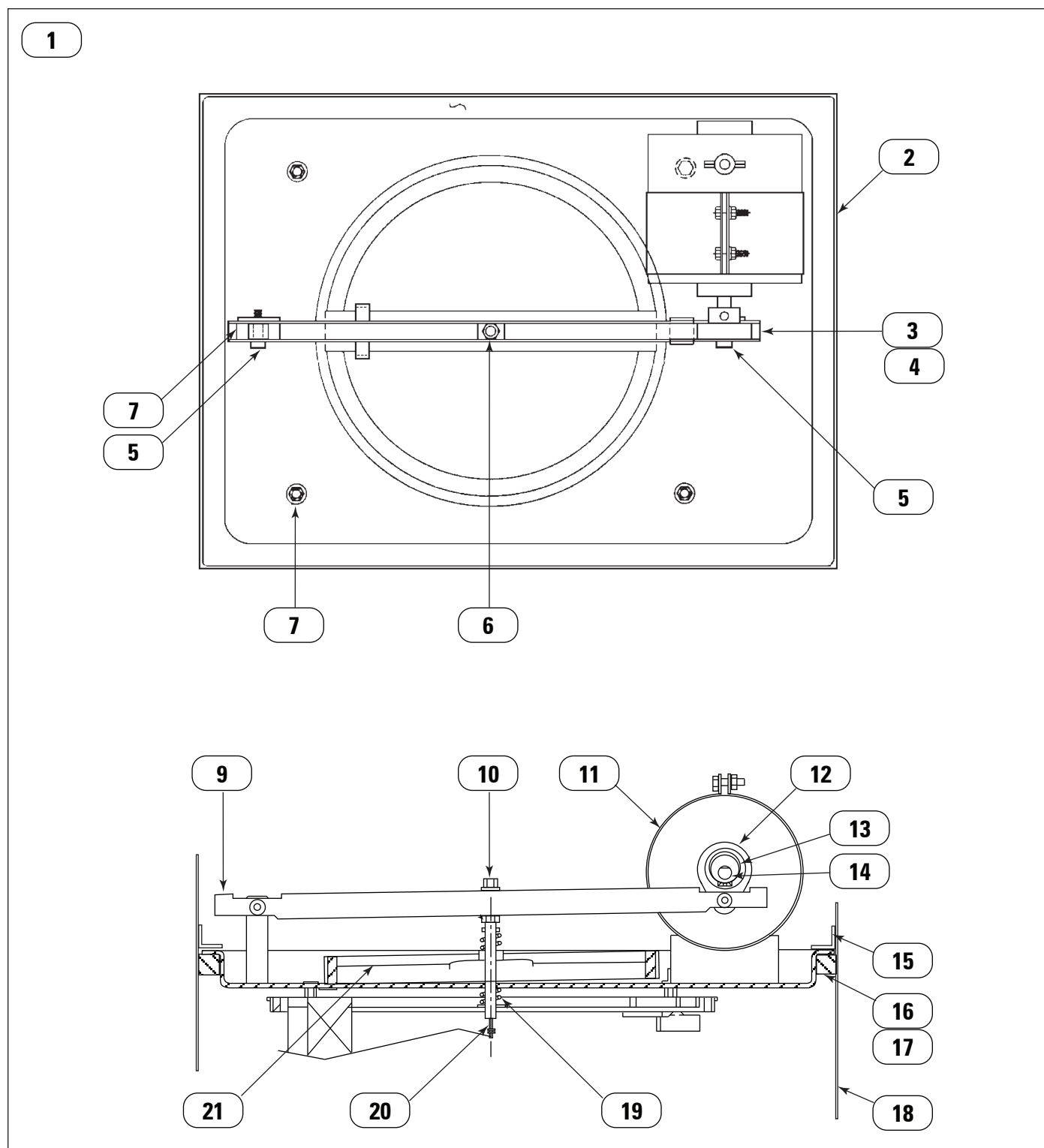
Item	Part Number	Description	Model
1	2747200*	Top Panel Assembly, VS Double	VS-2400, 3000
2	0177800	Motor, 5 Hp, TEFC, 3450, 208/230/460/60/3, 148TC Frame, 1.125-in Shaft	VS-2400
	1741100*	Motor, 5 Hp, TEFC, 3450, 575/60/3, 184TC Frame, 1.125-in Shaft	VS-2400
	0182600	Motor, 7.5 Hp, TEFC, 3450, 208/230/460/60/3, 213TC Frame, 1.375-in Shaft	VS-3000
	1741200*	Motor, 7.5 Hp, TEFC, 3450, 575/60/3, 213TC Frame, 1.375-in Shaft	VS-3000
3	2371900*	Motor Mounting Plate	VS-2400, 3000
4	2609701*	Angle Frame, Motor Support, 5 Hp	VS-2400
	2609702*	Angle Frame, Motor Support, 7.5 Hp	VS-3000

*Special Order Part

Item	Part Number	Description	Model
5	3576001*	Blower Wheel, #15 Backward Inclined, Steel, 60 Hz	VS-2400
	3576003*	Blower Wheel, #15 Backward Inclined, Aluminum, 50 Hz	VS-2400
	3577801*	Blower Wheel, #16, Backward Inclined, Steel, 60 Hz	VS-3000
	3577803*	Blower Wheel, #16, Backward Inclined, Aluminum, 50 Hz	VS-3000
6	2608800*	Blower Panel Support Weld	VS-2400, 3000
7	2672501*	Blower Inlet Cone, #15 Steel	VS-2400
	2788101*	Blower Inlet Cone, #16 Steel	VS-3000
8	2435800*	Inlet Cover, 8-in	VS-2400, 3000
9	2432500*	Dust Pan	All
10	4020101	Lift-Off Hinge	All
11	0407900	Sheet Foam, 3/4-in Thick with Pressure Sensitive Adhesive	VS-2400, 3000
12	2609300*	Upper Door, 60 Hz	VS-2400, 3000
	4441202*	Upper Door, 60 Hz with HEPA	VS-2400, 3000
	7478701*	Upper Door, 50 Hz	VS-2400, 3000
13	2672400	Top Door Gasket, 60 Hz	VS-2400, 3000
	4440902	Top Door Gasket, 60 Hz with HEPA	VS-2400, 3000
	2672400	Top Door Gasket, 50 Hz	VS-2400, 3000
14	4020201*	Vise-Action Latch	All
15	4424204*	Lower Door, Right Hand	VS-2400
	4424202*	Lower Door, Left Hand	VS-2400
	4424205*	Lower Door, Right Hand	VS-3000
	4424203*	Lower Door, Left Hand	VS-3000
16	2464301	Bottom Door Gasket, 60 Hz/ 60 Hz with HEPA	VS-2400
	2464302	Bottom Door Gasket, 50 Hz	VS-2400, 3000
		Bottom Door Gasket, 60 Hz/60 Hz with HEPA	VS-3000
17	P190613-016-340	Filter Cartridge Assembly, 20.10-in with Prefilter and Plate Valve	VS-2400
	P190598-016-340	Filter Cartridge Assembly, 26.10-in with Prefilter and Plate Valve	VS-3000
18	P031121-016-210	Screen Assembly	VS-2400
	P031122-016-210	Screen Assembly	VS-3000
19	4078600*	Filter Plate Valve	All
20	2438900*	Filter Cartridge Support Ring	All
21	2435400	Knob, 3-Lobe	All

*Special Order Part

Shaker Panel Assembly, Units Built Before February 1999



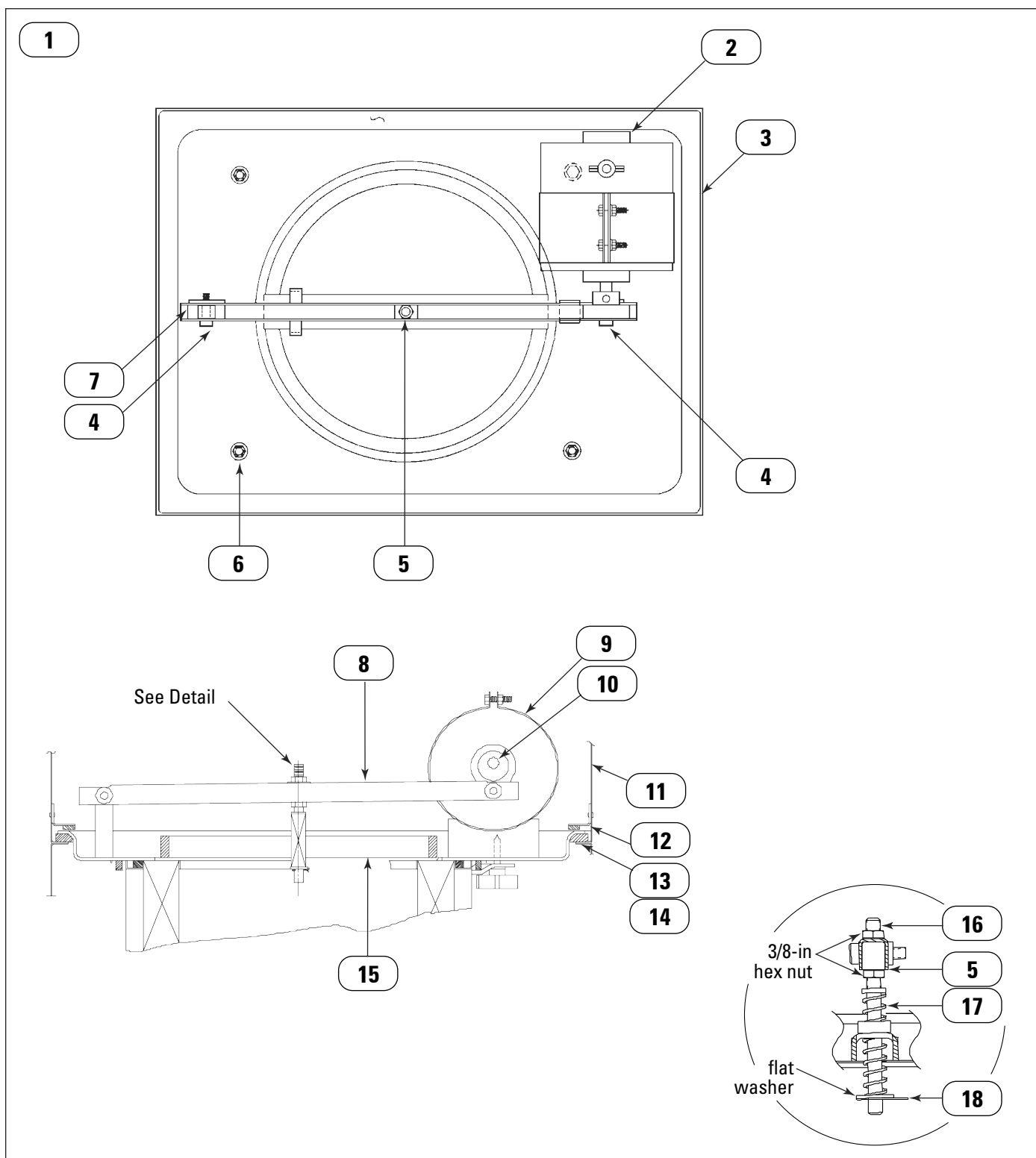
Shaker Panel Assembly, Units Built Before February 1999

*Special Order Part

Item	Part Number	Description	Model
1	2809100*	Shaker Field Repair Kit	All
2	2441200*	Shaker Panel	All
3	2435600	Tape	All
4	2808802*	Nylon Wear Strip, 1.50 x 0.88-in	All
	2808801*	Nylon Wear Strip, 1.50 x 0.50-in	All
5	0908704	Shoulder Bolt, 3/8-in Diameter	All
6	2808900*	Spacer, Nylon	All
7	0909101	Rivnut, 5/16-18	All
8	2809000*	Sleeve Bearing	All
9	2441300*	Shaker Channel Weld	All
10	2435200*	Shaker Bolt	All
11	2435300	Motor, 1/8 Hp, TENV, 1425, 115/50/60/1, 487 Frame, 0.500-in Shaft	All
12	2437300*	Shaker Motor Link, Nylon	All
13	2437400*	Bearing	All
14	2437200*	Eccentric	All
15	2239727	Felt Seal, 14.00-in	VS-550, 1200, 1500
16	2437100	Shaker Panel Gasket	All
17	1842600	Adhesive, 3M 847, 5-oz. Tube	All
18	7493601*	Hold Down Angle	VS-550, 1200, 1500
19	2435500*	Shaker Spring	All
20	0908502*	Cotter Pin, Stainless 1/8-in	All
21	5861601*	Shaker Ring	All

*Special Order Part

Shaker Panel Assembly, Units Built After February 1999



Shaker Panel Assembly, Units Built After February 1999

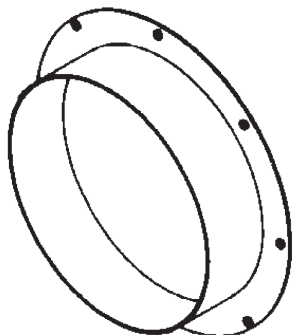
*Special Order Part

Item	Part Number	Description	Model
1	5861401*	Shaker Assembly, 50/60 Hz	All
2	2442101*	Control Wire Bundle, VS Single and Double with Connector, 60 Hz	VS-550, 1200, 1500
	2442102*	Control Wire Bundle, VS Double with Connector, 50 Hz	All
3	5862401*	Shaker Panel	All
4	0908704*	Shoulder Bolt, 3/8-in Diameter	All
5	2808900*	Nylon Spacer	All
6	0909101	Rivnut, 5/16-18	All
7	2809000*	Sleeve Bearing	All
8	5857301*	Shaker Channel Weld	All
9	2435300	Motor, 1/8 Hp, TENV, 1425, 115/50/60/1, 48Z Frame, 0.500-in Shaft	All
10	7514501*	Shaker Motor Link Assembly	All
11	7493601*	Hold Down Angle	VS-550, 1200, 1500
12	2239727*	Felt Seal, 14.00-in	VS-550, 1200, 1500
13	2437100	Shaker Panel Gasket	All
14	1842600	Adhesive, 3M 847, 5-oz. Tube	All
15	5861601*	Shaker Ring	All
16	2435200*	Shaker Bolt	All
17	2435500*	Shaker Spring	All
18	0908502	Cotter Pin, Stainless, 1/8-in	All

*Special Order Part

Inlet Collar

1

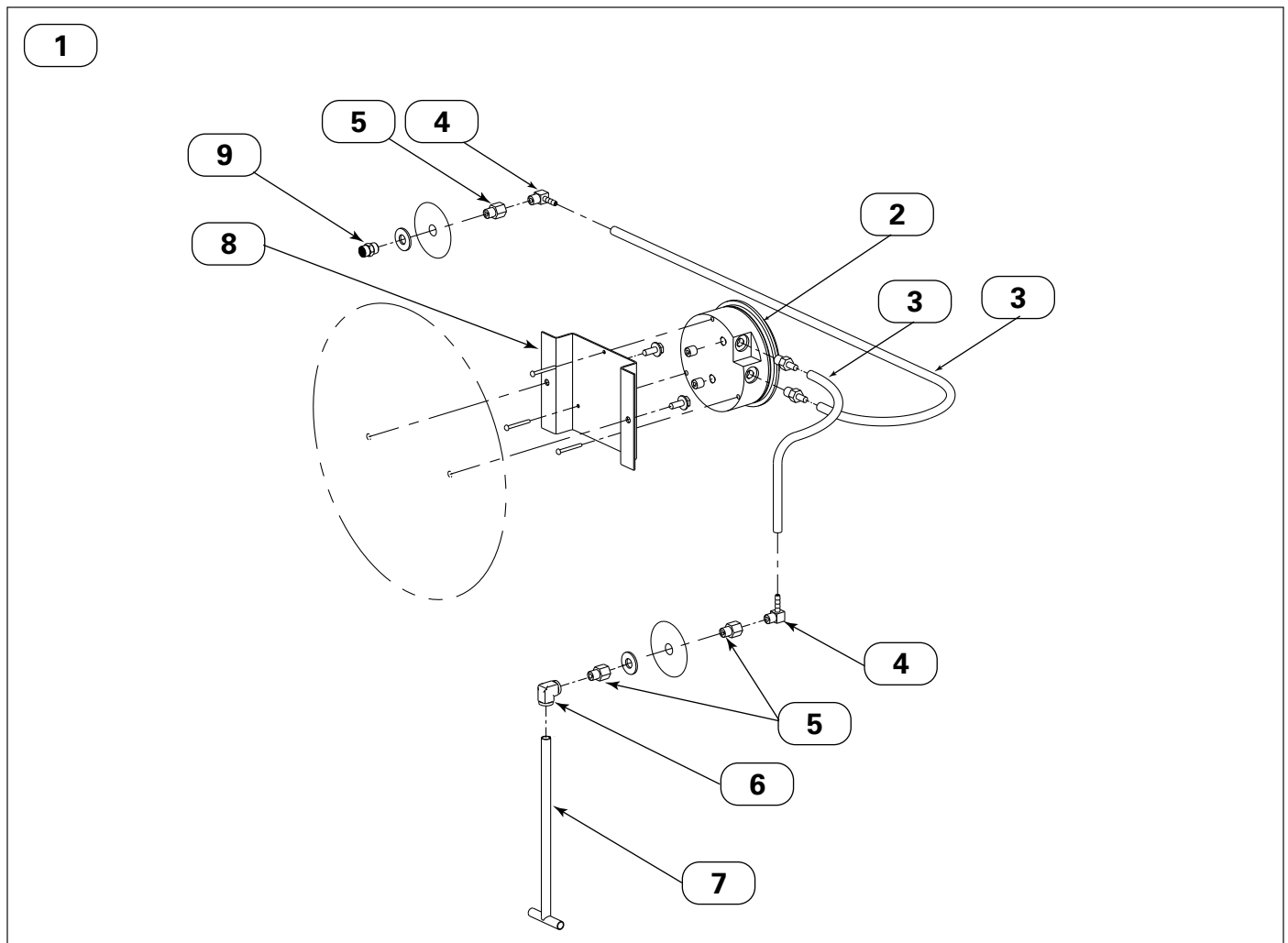


Inlet Collar

Item	Part Number	Description	Model
1	2445001*	Inlet Collar Kit, 3.00-in ID	VS-550, 1200, 1500
	2445002*	Inlet Collar Kit, 4.00-in ID	VS-550, 1200, 1500
	2445003*	Inlet Collar Kit, 5.00-in ID	VS-550, 1200, 1500
	2445004*	Inlet Collar Kit, 6.00-in ID	VS-550, 1200, 1500
	2445005*	Inlet Collar Kit, 7.00-in ID	VS-550, 1200, 1500
	2445006*	Inlet Collar Kit, 8.00-in ID	VS-550, 1200, 1500
	2487201*	Inlet Collar Kit, 3.00-in OD	VS-550, 1200, 1500
	2487202*	Inlet Collar Kit, 4.00-in OD	VS-550, 1200, 1500
	2487203*	Inlet Collar Kit, 5.00-in OD	VS-550, 1200, 1500
	2487204*	Inlet Collar Kit, 6.00-in OD	VS-550, 1200, 1500
	2487205*	Inlet Collar Kit, 7.00-in OD	VS-550, 1200, 1500
	2487206*	Inlet Collar Kit, 8.00-in OD	VS-550, 1200, 1500
	2606901*	Inlet Collar Kit, 6.00-in ID	VS-2400, 3000
	2606902*	Inlet Collar Kit, 7.00-in ID	VS-2400, 3000
	2606903*	Inlet Collar Kit, 8.00-in ID	VS-2400, 3000
	2606904*	Inlet Collar Kit, 10.00-in ID	VS-2400, 3000
	2607001*	Inlet Collar Kit, 6.00-in OD	VS-2400, 3000
	2607002*	Inlet Collar Kit, 7.00-in OD	VS-2400, 3000
	2607003*	Inlet Collar Kit, 8.00-in OD	VS-2400, 3000
	2607004*	Inlet Collar Kit, 10.00-in OD	VS-2400, 3000

*Special Order Part

Magnehelic® Gauge Assembly

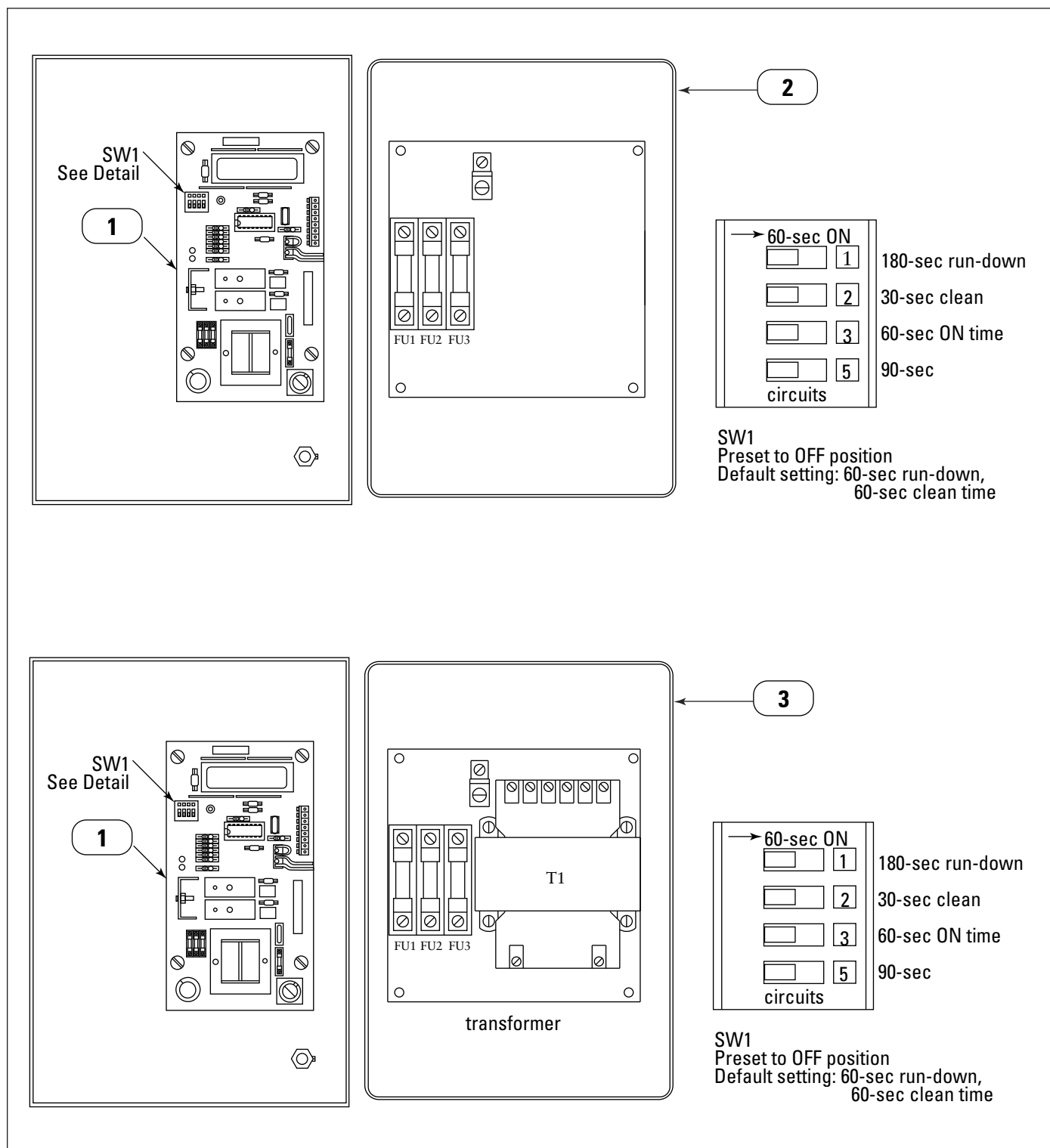


Magnehelic Gauge Assembly

Item	Part Number	Description	Model
1	2333900*	Magnehelic Gauge Assembly	All
2	1647500	Magnehelic Gauge	All
3	2334200	Plastic Tubing, Vinyl, 3/16-in ID, 5/16-in OD	All
4	1647700	1/8-in NPT x 3/16-in Barb Plastic Tubing Male 90° Elbow	All
5	2157400	1/8-in NPT x 1/8-in FPT Adapter	All
6	2326000	1/8-in NPT x 90° Brass Female Elbow	All
7	2324501	Static Pressure Tee, Brass	All
8	2324600*	Magnehelic Gauge Mounting Panel	All
9	1846300	1/8-in NPT Female Coupling	All

*Special Order Part

Control Box Assembly



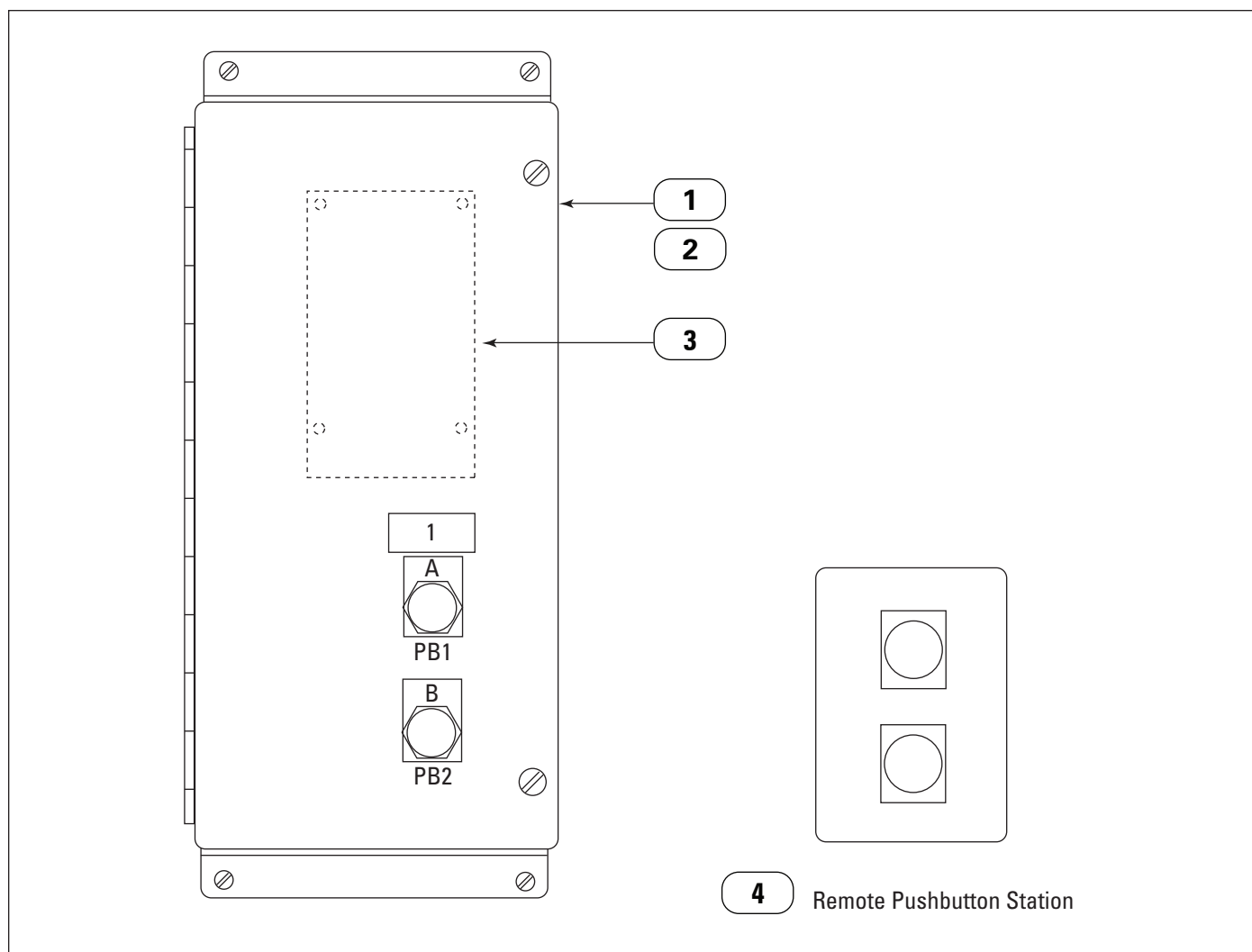
Control Box Assembly

*Special Order Part

Item	Part Number	Description	Model
1	2680701*	Timer Control, VS Single (includes DC Power Supply)	VS-550, 1200, 1500
	2680702*	Timer Control, VS Double (includes DC Power Supply)	VS-2400, 3000
2	4997001*	Control Box, 200/208 Volt, NEMA 12	VS-550, 1200, 1500
	4997002*	Control Box, 220/230/240 Volt, NEMA 12	VS-550, 1200, 1500
	4997003*	Control Box, 380/400/415 Volt, NEMA 12	VS-550, 1200, 1500
	4997004*	Control Box, 440/460/480 Volt, NEMA 12	VS-550, 1200, 1500
	4997005*	Control Box, 550/575/600 Volt, NEMA 12	VS-550, 1200, 1500
	4997006*	Control Box, Universal, NEMA 12	VS-550, 1200, 1500
	4997101*	Control Box, 200/208 Volt, NEMA 4	VS-550, 1200, 1500
	4997102*	Control Box, 220/230/240 Volt, NEMA 4	VS-550, 1200, 1500
	4997103*	Control Box, 380/400/415 volt, NEMA 4	VS-550, 1200, 1500
	4997104*	Control Box, 440/460/480 Volt, NEMA 4	VS-550, 1200, 1500
	4997105*	Control Box, 550/575/600 Volt, NEMA 4	VS-550, 1200, 1500
	4997106*	Control Box, Universal, NEMA 4	VS-550, 1200, 1500
	4997201*	Control Box, 200/208 Volt, NEMA 12	VS-2400, 3000
	4997202*	Control Box, 220/230/240 Volt, NEMA 12	VS-2400, 3000
	4997203*	Control Box, 380/400/415 Volt, NEMA 12	VS-2400, 3000
	4997204*	Control Box, 440/460/480 Volt, NEMA 12	VS-2400, 3000
	4997205*	Control Box, 550/575/600 Volt, NEMA 12	VS-2400, 3000
	4997301*	Control Box, 200/208 Volt, NEMA 4	VS-2400, 3000
	4997302*	Control Box, 220/230/240 Volt, NEMA 4	VS-2400, 3000
	4997303*	Control Box, 380/400/415 Volt, NEMA 4	VS-2400, 3000
	4997304*	Control Box, 440/460/480 Volt, NEMA 4	VS-2400, 3000
	4997305*	Control Box, 550/575/600 Volt, NEMA 4	VS-2400, 3000
3	4997007*	Control Box, 115/60/1, NEMA 12	VS-550, 1200, 1500
	4997107*	Control Box, 115/60/1, NEMA 4	VS-550, 1200, 1500

*Special Order Part

Control Box with Starter



Control Box with Starter

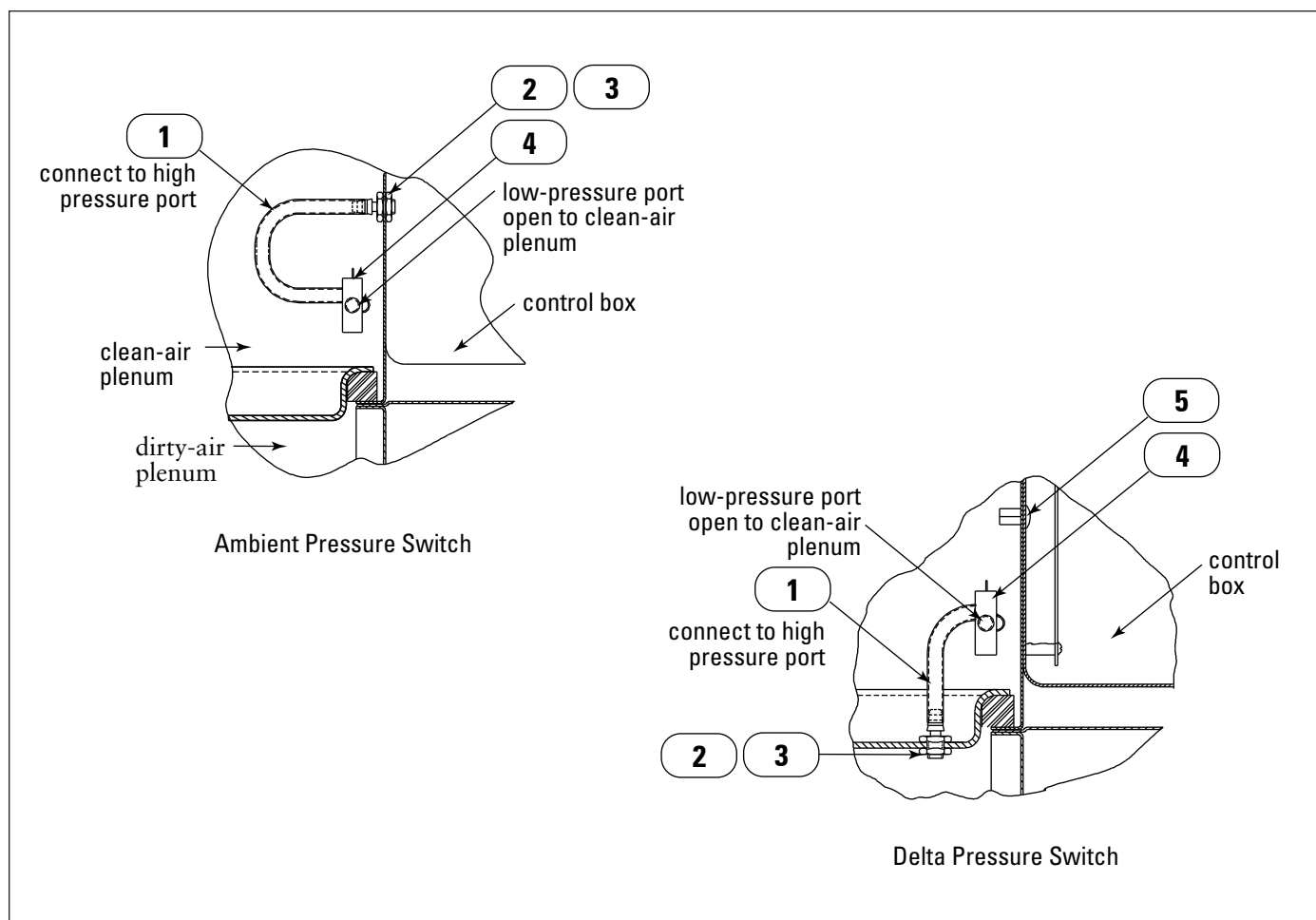
Item	Part Number	Description	Model
1	4045101*	Starter Control, 208/60/3, 1 Hp, Vs Ambient or Delta, Prewired 3 Phase	VS-550
	4045102*	Starter Control, 230/60/3, 1 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-550
	4045103*	Starter Control, 460/60/3, 1 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-550
	4045104*	Starter Control, 575/60/3, 1 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-550
	4045105*	Starter Control, 208/60/3, 3 Hp, VS Amient or Delta, Prewired 3 Phase	VS-1200
	4045106*	Starter Control, 230/60/3, 3 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-1200
	4045107*	Starter Control, 460/60/3, 3 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-1200
	4045108*	Starter Control, 575/60/3, 3 Hp, VS Ambient or Delta, Prewire 3 Phase	VS-1200
	4045109*	Starter Control, 208/60/3, 5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-1500
	4045110*	Starter Control, 230/60/3, 5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-1500

*Special Order Part

Item	Part Number	Description	Model
1	4045111*	Starter Control, 460/60/3, 5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-1500
	4045112*	Starter Control, 575/60/3, 5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-1500
	4045117*	Prewired Controls, 115/60/1, 1 Hp	VS-550
	4045118*	Prewired Controls, 208/60/1, 1 Hp	VS-550
	4045119*	Prewired Controls, 230/60/1, 1 Hp	VS-550
	4045123*	Prewired Controls, 220/50/1, 1 Hp	VS-550
	4045124*	Prewired Controls, 380/50/1, 1 Hp	VS-550
	4045120*	Prewired Controls, 115/60/1, 3 Hp	VS-1200
	4045121*	Prewired Controls, 208/60/1, 3 Hp	VS-1200
	4045122*	Prewired Controls, 230/60/1, 3 Hp	VS-1200
	4045125*	Prewired Controls, 220/50/1, 3 Hp	VS-1200
	4045126*	Prewired Controls, 380/50/1, 3 Hp	VS-1200
	4045127*	Prewired Controls, 220/50/1, 5 Hp	VS-1500
	4045128*	Prewired Controls, 380/50/1, 5 Hp	VS-1500
2	7044301*	Starter Control, 208/60/3, 5 Hp VS Ambient or Delta, Prewired 3 Phase	VS-2400
	7044302*	Starter Control, 230/60/3, 5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-2400
	7044303*	Starter Control, 460/60/3, 5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-2400
	7044304*	Starter Control, 575/60/3, 5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-2400
	7044305*	Starter Control, 208/60/3, 7.5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-3000
	7044306*	Starter Control, 230/60/3, 7.5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-3000
	7044307*	Starter Control, 460/60/3, 7.5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-3000
	7044308*	Starter Control, 575/60/3, 7.5 Hp, VS Ambient or Delta, Prewired 3 Phase	VS-3000
3	2680701*	Timer Control, VS Single	VS-550, 1200, 1500
	2680702*	Timer Control, VS Double	VS-2400, 3000
4	7045901*	Remote Push Button Station	All Hopper Models

*Special Order Part

Pressure Switches



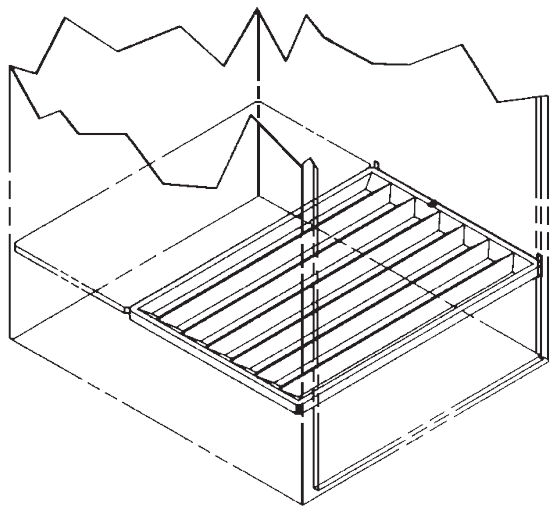
Pressure Switches

Item	Part Number	Description	Model
1	2595103	Pressure Tube, 6-in Long	All
2	0910900*	Brass Locknut, 1/8-in NPT	All
3	2675800*	Brass Adapter, 1/8-in NPT	All
4	2445400*	Pressure Switch, 3 "w.g.	All
5	7482003	Dome Plug, Nylon, 13/32-in	All

*Special Order Part

Louver Assembly

1

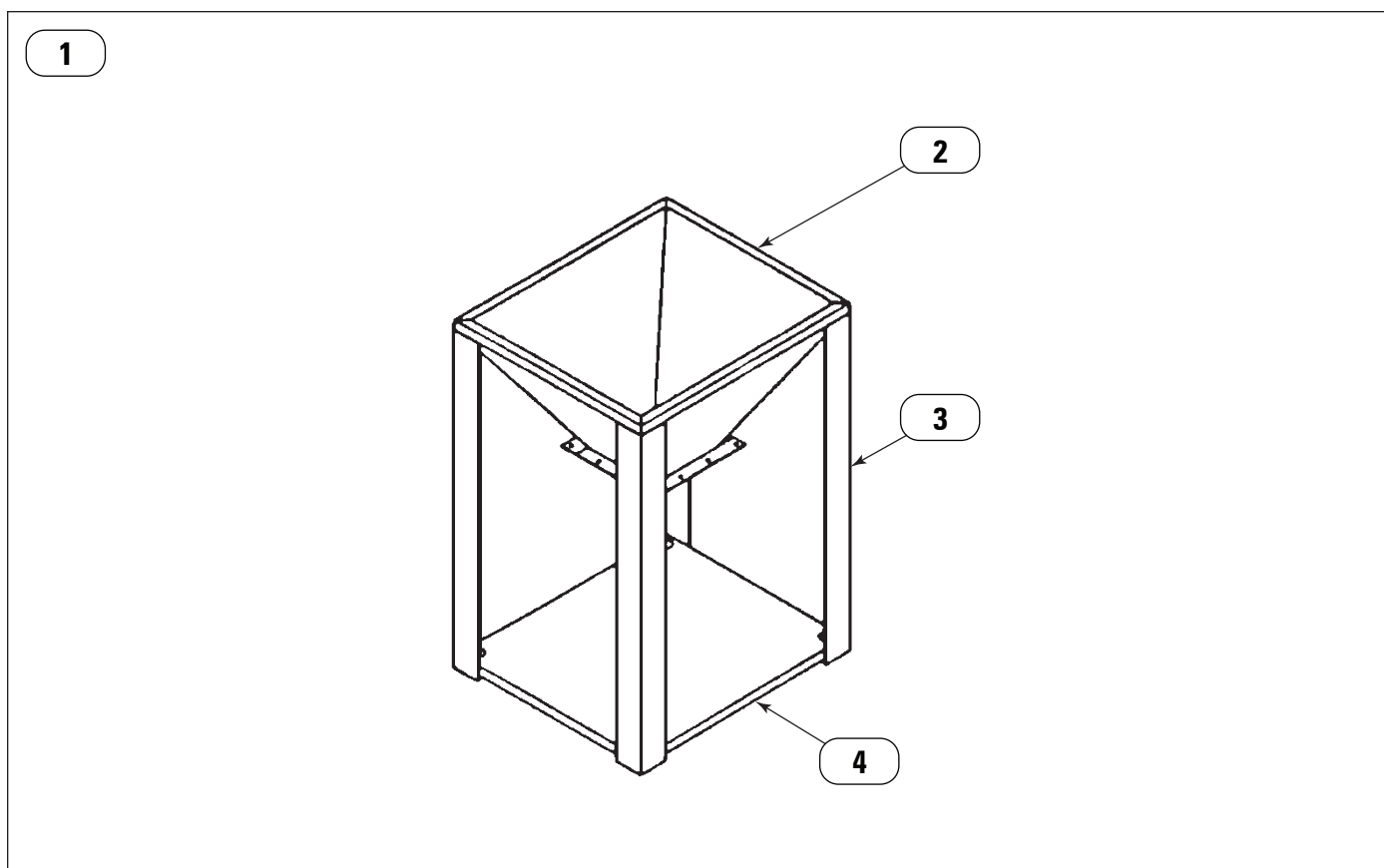


Louver Assembly

Item	Part Number	Description	Model
1	2455100*	Louver Assembly	All

*Special Order Part

Hopper and Leg Assembly for 5-Gallon Pail

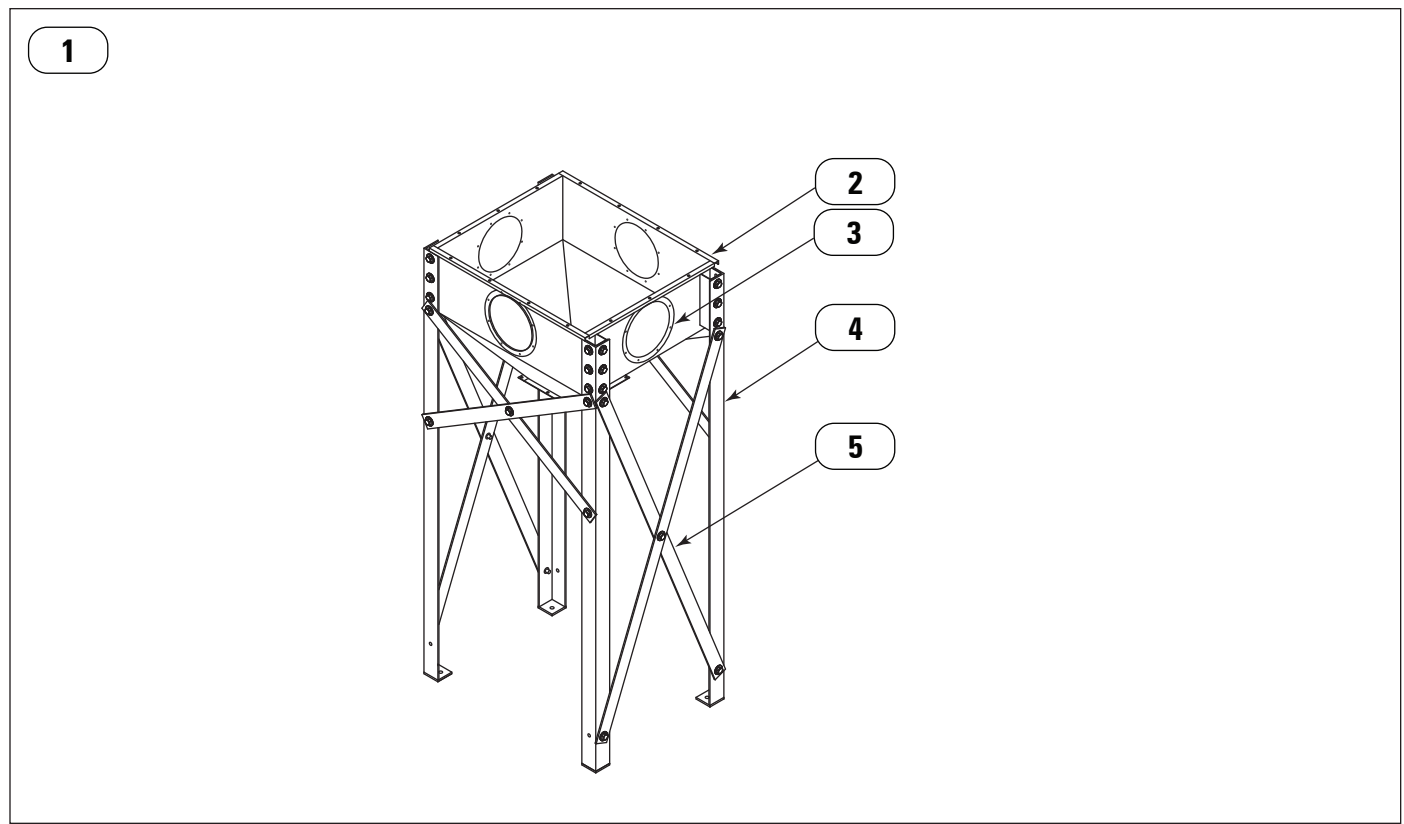


Hopper and Leg Assembly for 5-Gallon Pail

Item	Part Number	Description	Model
1	2735400*	Hopper Assembly with Slide Gate for 5-Gallon Pail (includes legs)	VS-550, 1200, 1500
	2730500*	Hopper Assembly without Slide Gate for 5-Gallon Pail (includes legs)	VS-550, 1200, 1500
	2969100*	Hopper Assembly with Slide Gate for 5-Gallon Pail (includes legs)	VS-2400, 3000
	2969200*	Hopper Assembly without Slide Gate for 5-Gallon Pail (includes legs)	VS-2400, 3000
2	2730800*	Hopper Weld	VS-550, 1200, 1500
	2698700*	Hopper Weld	VS-2400, 3000
3	2969300*	Leg Weld	VS-2400, 3000
4	2969500*	Bottom Panel Weld	VS-2400, 3000

*Special Order Part

Hopper and Leg Assembly for 55-Gallon Drum

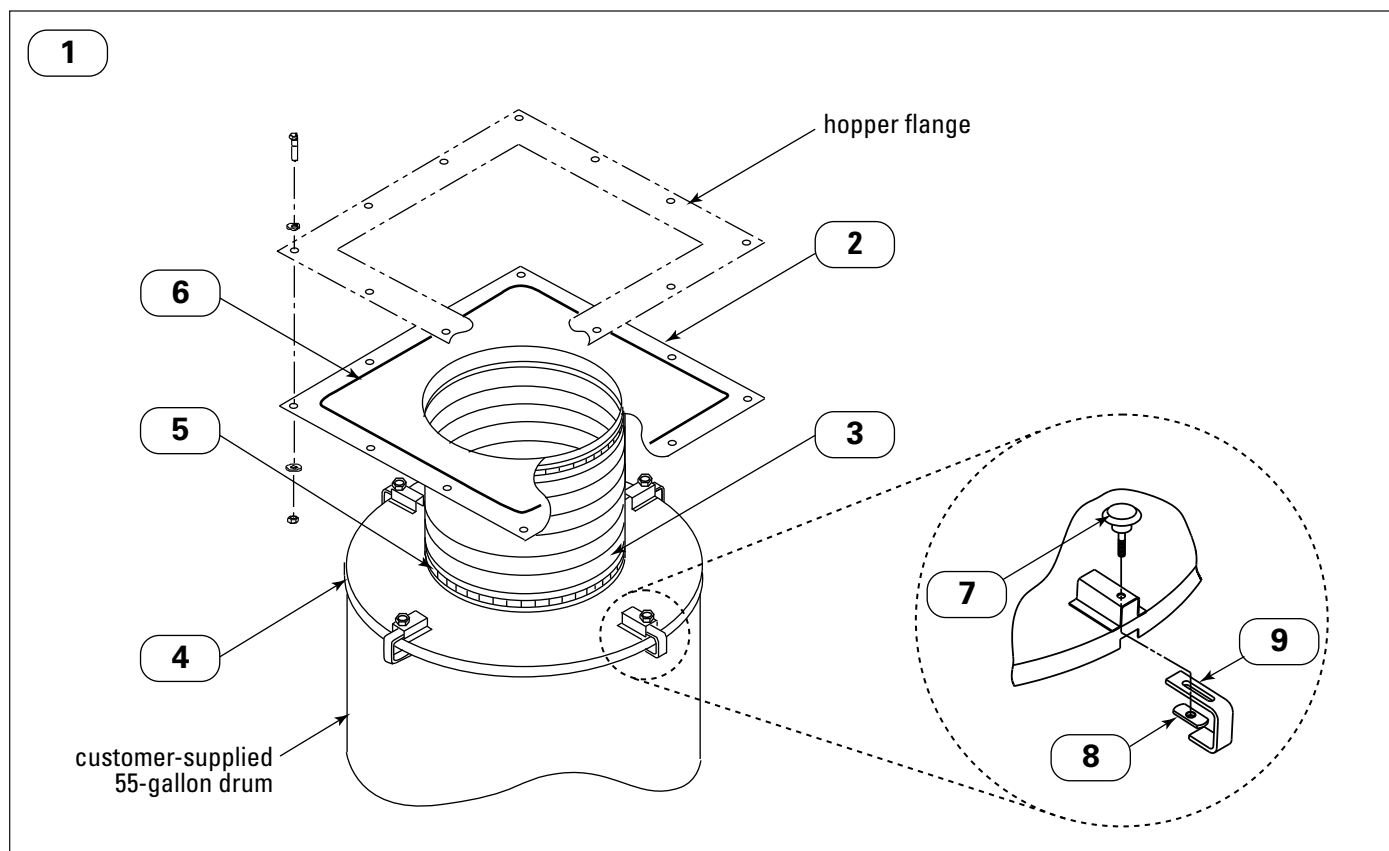


Hopper and Leg Assembly for 55-Gallon Drum

Item	Part Number	Description	Model
1	2442200*	Hopper Assembly for 55-Gallon Drum (includes legs)	VS-550, 1200, 1500
	2698600*	Hopper Assembly for 55-Gallon Drum (includes legs)	VS-2400, 3000
2	2440300*	Hopper Weld	VS-550, 1200, 1500
	2698700*	Hopper Weld	VS-2400, 3000
3	2435800*	Inlet Cover, 8-in	VS-550, 1200, 1500
4	2442000*	Leg Weld	VS-550, 1200, 1500
	2699000*	Leg Weld	VS-2400, 3000
5	2441601*	Cross Brace	VS-550, 1200, 1500
	2441602*	Cross Brace	VS-2400, 3000
	2700700*	Cross Brace	VS-2400, 3000

*Special Order Part

Drum Cover Assembly



Drum Cover Assembly

Item	Part Number	Description	Model
1	2601401*	Drum Cover Assembly	All
	2601402*	Drum Cover with Latch Assembly	All
2	7631901*	Hopper Adapter, 7-in	All
3	2395600	Flexible Duct, 7-in ID x 13-in long	All
4	2062201*	Drum Cover with Gasket	All
	2360301*	Drum Cover with Gasket and Latch	All
5	1241800	7-in Hose Clamp	All
6	0509700	1/4-in Diameter Rope-Type Sealant	All
7	4247302*	Knob, 3-Lobe, 1/4-20	All
8	0904201	Weld Nut, 1/4-20	All
9	2360100*	Drum Cover Latch Clamp	All
Not Illustrated			
	2062000	Drum Cover Gasket (5 Required)	All

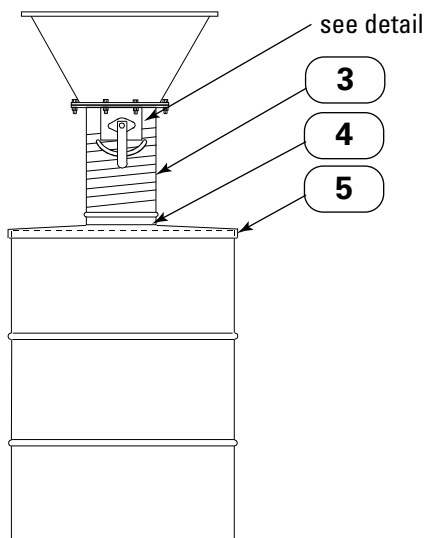
*Special Order Part

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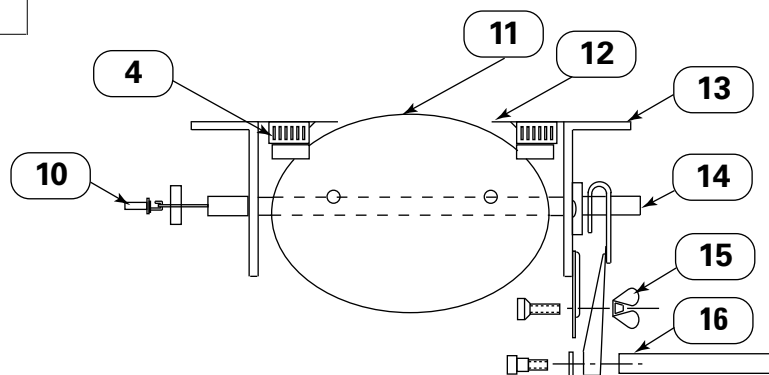
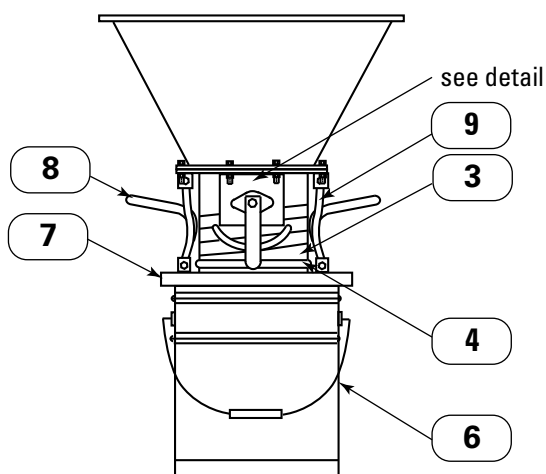
*Special Order Part

55-Gallon Drum Cover and 5-Gallon Pail Pack with Gate Valve

1 55-Gallon Drum Cover with Gate Valve



2 5-Gallon Pail Pack with Gate Valve



Side View Gate Valve

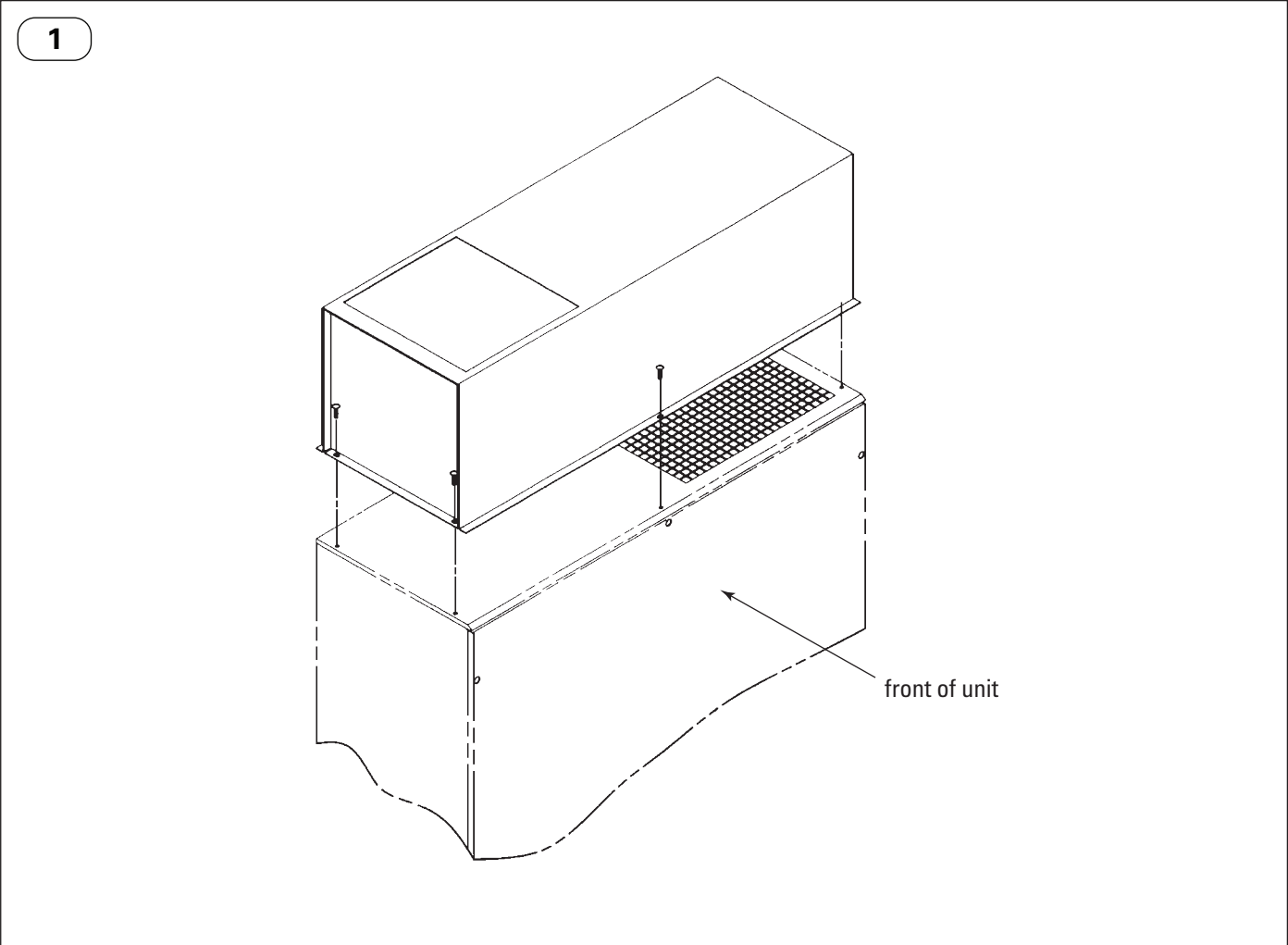
55-Gallon Drum Cover and 5-Gallon Pail Pack with Gate Valve

*Special Order Part

Item	Part Number	Description	Model
1	2733001*	55-Gallon Drum Cover with Gate Valve	All
	2733002*	55-Gallon Drum Cover with Gate Valve and Latch	All
2	2781902*	5-Gallon Pail Pack with Gate Valve	All
	2781901*	5-Gallon Pail Pack without Gate Valve	All
3	2732901	Flexible Duct, 7-in Diameter x 7-in Long with Hole for 5-Gallon Pail	All
	2495800	Flexible Duct, 7-in Diameter x 7-in Long without Hole for 5-Gallon Pail	All
	2732902	Flexible Duct, 7-in Diameter x 13-in Long with Hole for 55-Gallon Drum	All
4	1241800	Hose Clamp, 7-in	All
5	2062201	55-Gallon Drum Cover Assembly, 7-in	All
	2360301	55-Gallon Drum Cover with Latch Assembly, 7-in	All
6	2495400*	5-Gallon Pail	All
7	2494900*	5-Gallon Pail Cover	All
8	2495600*	Lift Handle	All
9	2495700*	Lift Link Bar	All
10	0011902	Support Bracket Pivot	All
11	2732400	Gate 6.84-in OD	All
12	2725800	Hopper Adapter, 7-in	All
13	2728200	Gate Support Bracket	All
14	2728400	Gate Shaft	All
15	2732700	Shaft Lock	All
16	2728500	Handle	All
Not Illustrated, See Drum Cover Assembly			
	2360100	Drum Cover Latch Clamp	All
	0904201	Weld Nut, 1/4-20	All
	4247302*	Knob, 3-Lobe, 1/4-20 x 1-in	All
	2062000*	Drum Cover Gasket (5 Required)	All

*Special Order Part

Silencer Assembly

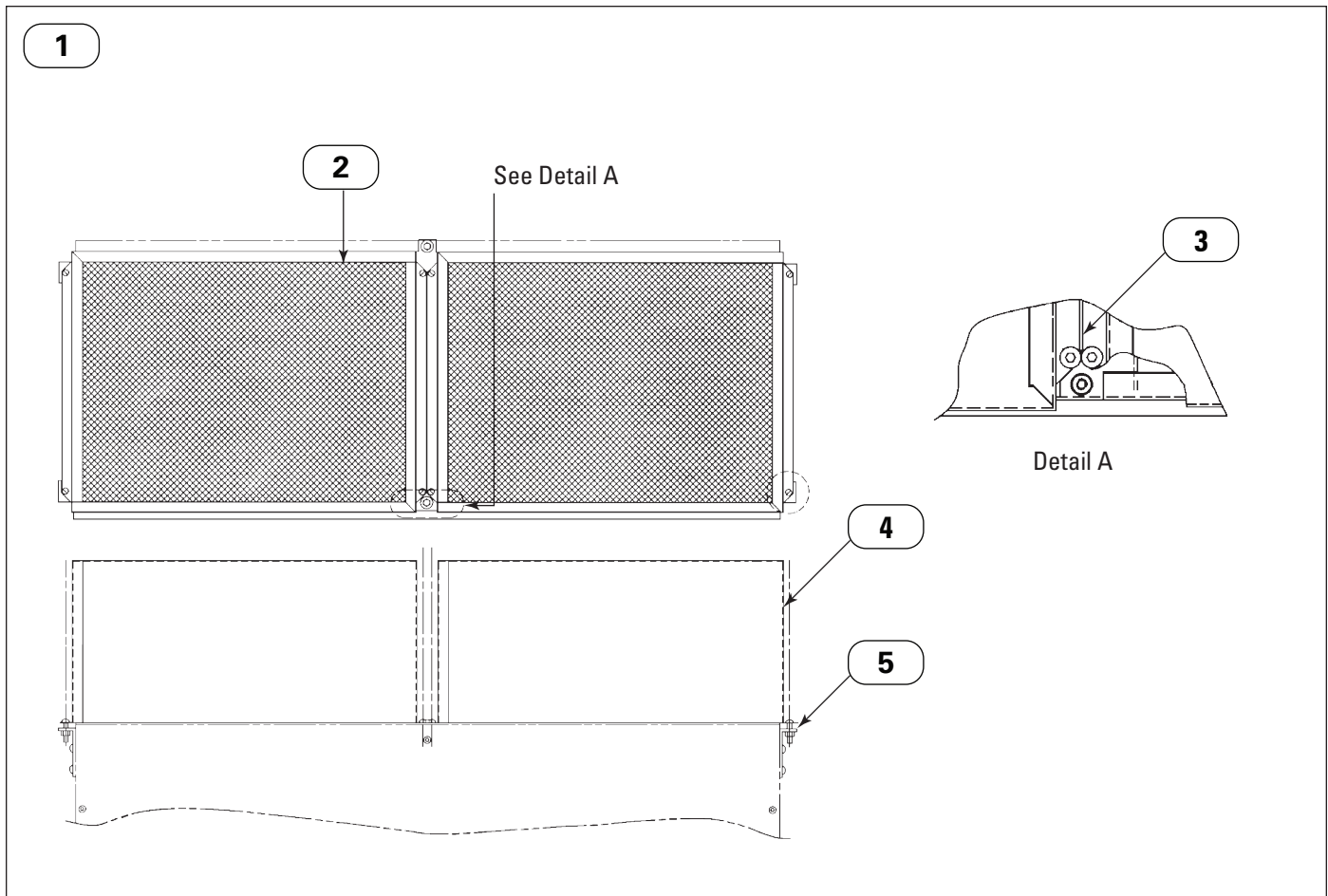


Silencer Assembly

Item	Part Number	Description	Model
1	7515801*	Silencer Assembly	VS-550, 1200, 1500
	4008000*	Silencer Assembly	VS-2400, 3000

*Special Order Part

HEPA Filter Assembly

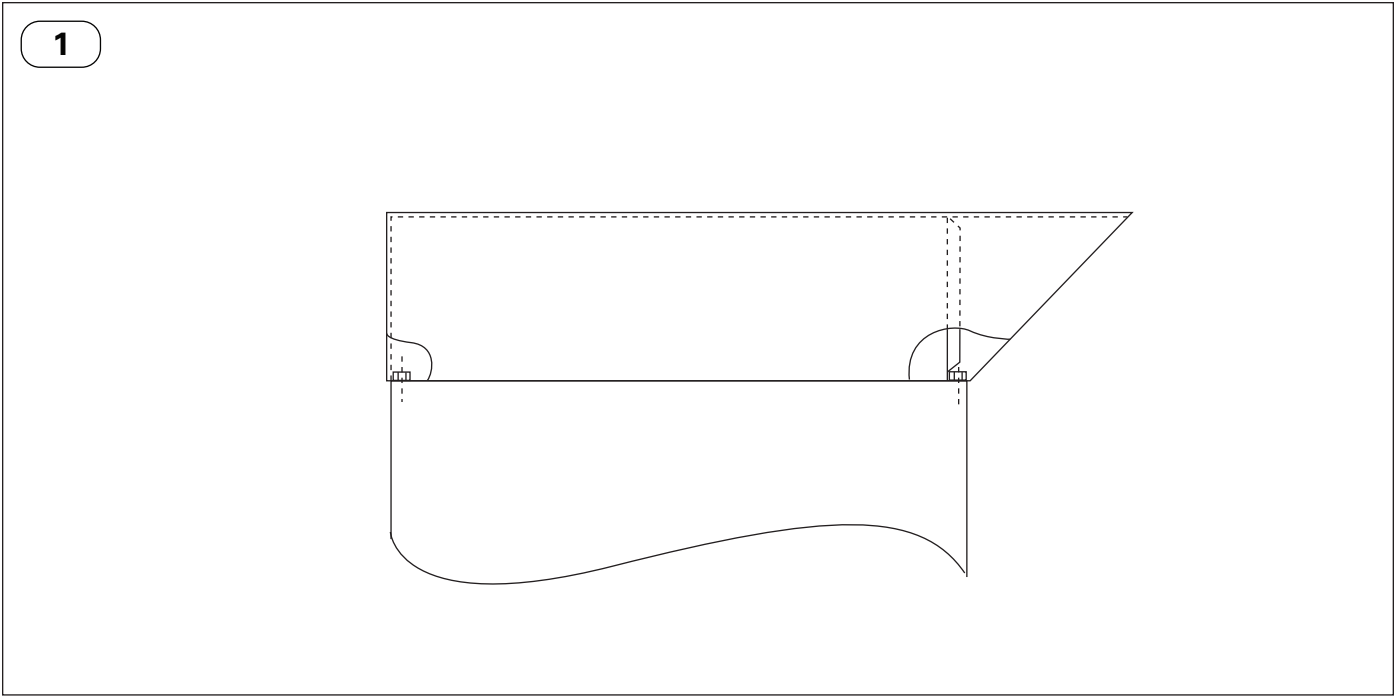


HEPA Filter Assembly

Item	Part Number	Description	Model
1	2741401*	HEPA Filter Assembly	VS-550, 1200, 1500
	2741402*	HEPA Filter Assembly	VS-2400, 3000
2	P030646-016-190	HEPA Filter, 24 x 18 x 11.5	All
3	2748600*	HEPA Support Assembly, Center	VS-2400, 3000
4	2741500*	HEPA Cover Bonnet	All
5	2741700*	HEPA Angle Support	All

*Special Order Part

Weatherhood Assembly

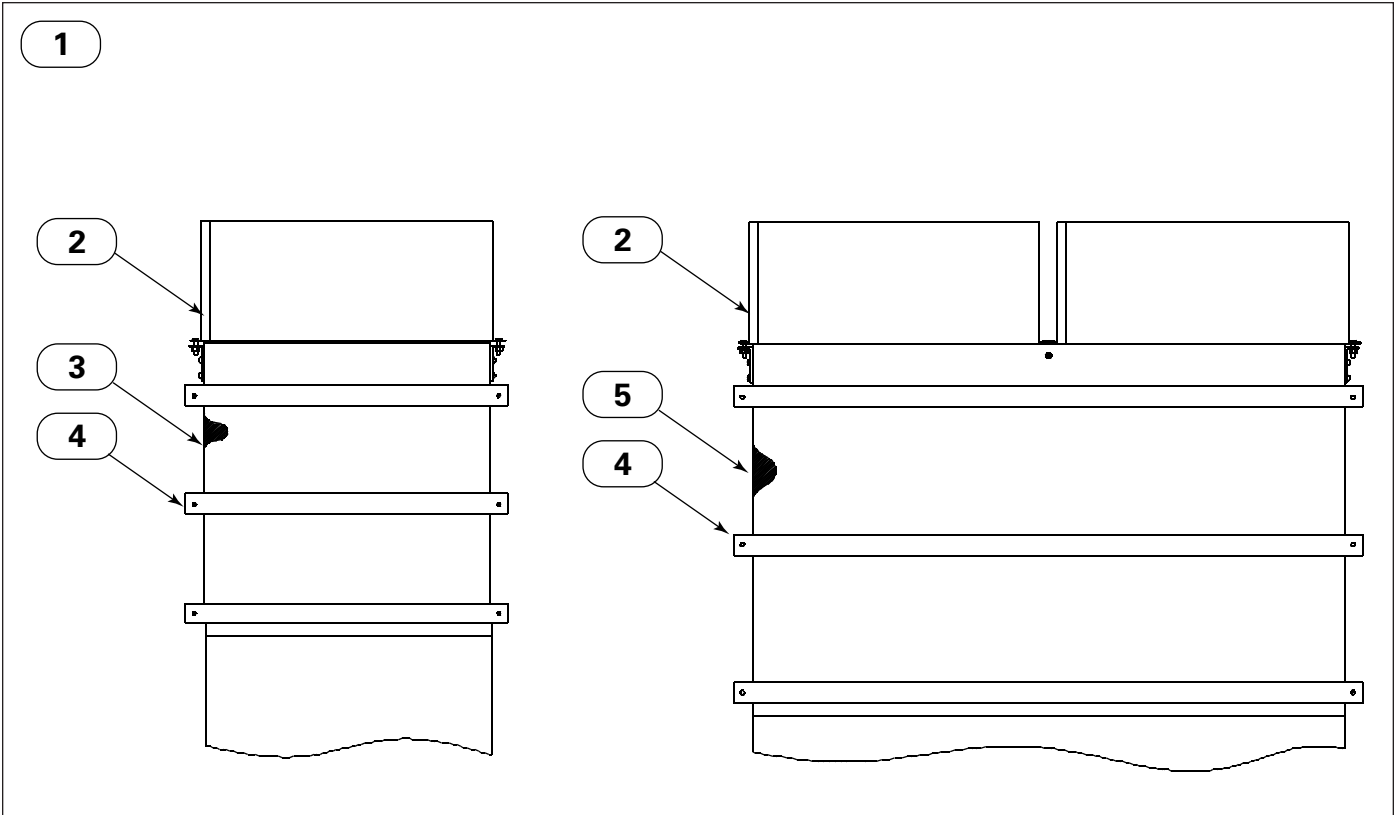


Weatherhood Assembly

Item	Part Number	Description	Model
1	2720300*	Weatherhood Assembly	VS-550, 1200, 1500

*Special Order Part

HEPA Filter Retrofit Kit



HEPA Filter Retrofit Kit

Item	Part Number	Description	Model
1	4718901	HEPA Retrofit Kit	VS-550, 1200, 1500
	4718902	HEPA Retrofit Kit	VS-2400, 3000
2	P030646-016-190	HEPA Filter, 24 x 18 x 11.5	All
3	4441201	Door Weld with Stiffener	VS-550, 1200, 3000
	4440901	Top Door Gasket Seal	VS-550, 1200, 1500
4	4440800	Door Hold Down	All
5	4441202	Door Weld with Stiffener	VS-2400, 3000
	4440902	Top Door Gasket Seal	VS-2400, 3000

*Special Order Part

Service Notes

[illegible]

[illegible]

Service Notes

[illegible]

The Donaldson Torit Warranty

Donaldson warrants to the original purchaser that the major structural components of the goods will be free from defects in materials and workmanship for ten (10) years from the date of shipment, if properly installed, maintained and operated under normal conditions. Donaldson warrants all other Donaldson built components and accessories including Donaldson Airlocks, TBI Fans, TRB Fans, Fume Collector products, Donaldson built electrical control components and Donaldson built Afterfilter housings for twelve (12) months from date of shipment. Donaldson warrants Donaldson built filter elements to be free from defects in materials and workmanship for eighteen (18) months from date of shipment. Donaldson does not warrant against damages due to corrosion, abrasion, normal wear and tear, product modification, or product misapplication. Donaldson also makes no warranty whatsoever as to any goods manufactured or supplied by others including electric motors, fans and control components. After Donaldson has been given adequate opportunity to remedy any defects in material or workmanship, Donaldson retains the sole option to accept return of the goods, with freight paid by the purchaser, and to refund the purchase price for the goods after confirming the goods are returned undamaged and in usable condition. Such a refund will be in the full extent of Donaldson's liability. Donaldson shall not be liable for any other costs, expenses or damages whether direct, indirect, special, incidental, consequential or otherwise. The terms of this warranty may be modified only by a special warranty document signed by a Director, General Manager or Vice President of Donaldson. Failure to use genuine Donaldson replacement parts may void this warranty. THERE EXIST NO OTHER REPRESENTATIONS, WARRANTIES OR GUARANTEES EXCEPT AS STATED IN THIS PARAGRAPH AND ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHETHER EXPRESS OR IMPLIED ARE HEREBY EXPRESSLY EXCLUDED AND DISCLAIMED.



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Donaldson Company, Inc. is the leading designer and manufacturer of dust, mist, and fume collection equipment used to control industrial-air pollutants. Our equipment is designed to help reduce occupational hazards, lengthen machine life, reduce in-plant maintenance requirements, and improve product quality.

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RPL 4077802, Revision 16
October 2010