# **POWDER BOOTHS**

NON-RECOVERY | RECOVERY | COLLECTION MODULES | HIGH PRODUCTION



## POWDER NON-RECOVERY BOOTHS

Powder Non-Recovery Booths from Global Finishing Solutions® (GFS) are cost-effective finishing environments for small batch powder applications. Featuring a primary and redundant filtration system, GFS Powder Non-Recovery Booths capture high volumes of powder overspray. The open-front design saves floor space and allows for easy transportation in and out of the booth.

#### **BOOTH FEATURES:**

- 18-gauge galvanized steel panels
- Smooth interior for easy maintenance
- Primary filtration system with full set of filters. grids and manometer for filter maintenance
- MERV 14-rated redundant filters
- High-performance, direct-drive plug fan with TEFC motor
- Four-tube, T8 fluorescent light fixture(s)
- Designed to comply with all federal, NFPA and OSHA regulations

#### **OPTIONS:**

- Pre-coated white panels
- Additional sidewall or ceiling light fixtures
- T8 LED lamps
- **HEPA** filters
- Electromechanical control panel









**REDUNDANT FILTERS** MERV 14 rated

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### POWDER NON-RECOVERY BOOTH MODELS

| 3' 8 3' 8 3' 8 3' 1 3' 1 3' 1 1 1 1 1 1 1 1 1 1 1 1 1       | 8' 6'<br>8' 9'<br>8' 12'<br>10' 6'<br>10' 9'<br>10' 12'<br>8' 6'<br>8' 9' | 8' 4" 8' 4" 8' 4" 8' 4" 8' 4" 10' 4"   | 8' 2"<br>8' 2"<br>8' 2"<br>10' 2"<br>10' 2"  | 10' 2" 13' 2" 16' 2" 10' 2" 13' 2"   | Height  12' 2"  12' 2"  12' 2"  14' 2"  14' 2"  | 1 1 2 1  | @ 1.5" s.p. 6,400 6,400 6,400  | 25"<br>25"<br>25"   | 3<br>3  |
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| 2'  | 8' 12'  | 12' 4"   | 8' 10"   | 16' 2"   | 12' 11"   | 4  | 9,600  | 28"   | 3   |
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### POWDER RECOVERY BOOTHS

Ideal for small- to medium-sized batch powder applications, Powder Recovery Booths from Global Finishing Solutions (GFS) provide a bright, efficient finishing environment for powder coating operations. An integrated Powder Collection Module in GFS Powder Recovery Booths features high-efficiency cartridge filters for capturing powder overspray, and a load-triggered filter pulsing system, which cleans filters for a longer life span.

#### **BOOTH FEATURES:**

- 18-gauge galvanized steel panels
- Smooth interior for easy maintenance
- Powder Collection Module(s) with:
  - High-efficiency, MERV 12-rated cartridge filters
  - MERV 13-rated redundant filters
- High-performance, direct-drive plug fan with TEFC motor
- Rear or top exhaust orientation
- Four-tube, T8 fluorescent light fixture(s)
- Designed to comply with all federal, NFPA and OSHA regulations

#### **OPTIONS:**

- Pre-coated white panels
- · Additional sidewall or ceiling light fixtures
- T8 LED lamps
- HEPA filters
- Electromechanical control panel
- Fluidized bed or collection drawers







Custom Powder Recovery Booth with hip and sidewall lights

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### POWDER RECOVERY **BOOTH MODELS**

| Standard<br>Model No.         | In         | side Dimen: | sion        |  | tside Dimsen<br>Top Discharg |        |                         | itside Dimsen<br>Rear Dischar |                  | Light<br>Qty. | Collector<br>Size | Collecto<br>Qty. |
|-------------------------------|------------|-------------|-------------|--|------------------------------|--------|-------------------------|-------------------------------|------------------|---------------|-------------------|------------------|
|                               | Width      | Height      | Depth       | Width  | Height                       | Depth  | Width                   | Height                        | Depth            | G.I.J.        |                   |                  |
| 6' Wide Booths                | OI         | 01          | 01          | 01.411   | 401511                       | OL OIL |                         | CL 4"                         |                  |               | 0.000             |                  |
| PRBG-060806                   | 6'         | 8'          | 6'          | 6' 4"  | 10' 5"                       | 9' 6"  | 6' 4"                   | 8' 4"                         | 11' 6"           | 1             | 6,000             | 1                |
| PRBG-060809                   | 6'         | 8'          | 9'          | 6' 4"  | 10' 5"                       | 12' 6" | 6' 4"                   | 8' 4"                         | 14' 6"           | 1             | 6,000             | 1                |
| PRBG-060812                   | 6'         | 8'          | 12'         | 6' 4"  | 10' 5"                       | 15' 6" | 6' 4"                   | 8' 4"                         | 17' 6"           | 2             | 6,000             | 1                |
| PRBG-061006                   | 6'         | 10'         | 6'          | 6' 4"  | 10' 5"                       | 9' 6"  | 6' 4"                   | 10' 2"                        | 11' 6"           | 1             | 6,000             | 1                |
| PRBG-061009                   | 6'<br>6'   | 10'         | 9'          | 6' 4"  | 10' 5"                       | 12' 6" | 6' 4"                   | 10' 2"                        | 14' 6"           | 1             | 6,000             | 1                |
| PRBG-061012<br>8' Wide Booths | 0          | 10'         | 12'         | 6' 4"  | 10' 5"                       | 15' 6" | 6' 4"                   | 10' 2"                        | 17' 6"           | 2             | 6,000             | 1                |
| PRBG-080806                   | 8'         | 8'          | 6'          | 8' 4"  | 10' 5"                       | 9' 6"  | 01.411                  | 01.411                        | 111.01           | 4             | 0.000             |                  |
| PRBG-080809                   | 8'         | 8'          | 9'          | 8' 4"  | 10'5"                        | 12' 6" | 8' 4"<br>8' 4"          | 8' 4"                         | 11' 8"           | 1             | 8,000             | 1                |
| PRBG-080812                   | 8'         | 8'          | 12'         | 8' 4"  | 10'5"                        | 15' 6" | 8' 4"                   | 8' 4"<br>8' 4"                | 14' 8"<br>17' 8" | 1 2           | 8,000             | 1                |
| PRBG-081006                   | 8'         | 10'         | 6'          | 8' 4"  | 10'5"                        | 9' 6"  | 8' 4"                   |                               |                  |               | 8,000             | 1                |
| PRBG-081009                   | 8'         | 10'         | 9'          | 8' 4"  | 10'5"                        | 12' 6" | 8' 4"                   | 10' 2"                        | 11' 8"           | 1             | 8,000             | 1                |
| PRBG-081012                   | 8'         | 10'         | 12'         | 8' 4"  | 10'5"                        | 15' 6" | 8' 4"                   | 10' 2"<br>10' 2"              | 14' 8"<br>17' 8" | 1 2           | 8,000             | 1                |
| 10' Wide Booths               | 0          | 10          | 12          | 0 4  | 10 5                         | 13 6   | 0 4                     | 10 2                          | 17 6             | 2             | 8,000             |                  |
| PRBG-100806                   | 10'        | 8'          | 6'          | 10' 4"   | 10' 5"                       | 9' 6"  | 10' 4"                  | 8' 4"                         | 11' 8"           | 2             | 10,000            | 1                |
| PRBG-100809                   | 10'        | 8'          | 9'          | 10' 4"   | 10'5"                        | 12' 6" | 10' 4"                  | 8' 4"                         | 14' 8"           | 2             | 10,000            | 1                |
| PRBG-100809                   | 10'        | 8'          | 12'         | 10' 4"   | 10'5"                        | 15' 6" | 10' 4"                  | 8' 4"                         | 17' 8"           | 4             | 10,000            | 1                |
| PRBG-101006                   | 10'        | 10'         | 6'          | 10' 4"   | 10'5"                        | 9' 6"  | 10' 4"                  | 10' 2"                        | 11'8"            | 2             | 10,000            | 1                |
| PRBG-101009                   | 10'        | 10'         | 9'          | 10' 4"   | 10'5"                        | 12' 6" | 10' 4"                  | 10' 2"                        | 14' 8"           | 2             | 10,000            | 1                |
| PRBG-101012                   | 10'        | 10'         | 12'         | 10' 4"   | 10'5"                        | 15' 6" | 10' 4"                  | 10' 2"                        | 17' 8"           | 4             | 10,000            | 1                |
| 12' Wide Booths               | 10         | 10          | 12          | 10 4   | 10 3                         | 13 0   | 10 4                    | 10 2                          | 17 0             |               | 10,000            | 100000           |
| PRBG-120806                   | 12'        | 8'          | 6'          | 12' 4"   | 10' 5"                       | 9' 6"  | 12' 4"                  | 8' 10"                        | 11' 8"           | 2             | 12,000            | 1                |
| PRBG-120809                   | 12'        | 8'          | 9'          | 12' 4"   | 10'5"                        | 12' 6" | 12' 4"                  | 8' 10"                        | 14' 8"           | 2             | 12,000            | 1                |
| PRBG-120812                   | 12'        | 8'          | 12'         | 12' 4"   | 10'5"                        | 15' 6" | 12' 4"                  | 8' 10"                        | 17' 8"           | 4             | 12,000            | 1                |
| PRBG-121006                   | 12'        | 10'         | 6'          | 12' 4"   | 10' 10"                      | 9' 6"  | 12' 4"                  | 10' 10"                       | 11'8"            | 2             | 12,000            | 1                |
| PRBG-121009                   | 12'        | 10'         | 9'          | 12' 4"   | 10' 10"                      | 12' 6" | 12' 4"                  | 10' 10"                       | 14' 8"           | 2             | 12,000            | 1                |
| PRBG-121012                   | 12'        | 10'         | 12'         | 12' 4"   | 10' 10"                      | 15' 6" | 12' 4"                  | 10' 10"                       | 17' 8"           | 4             | 12,000            | 1                |
| 14' Wide Booths               | THE PERSON | 10          | ZITI DI SOL | No. of Contract of | 10 10                        | 15 0   | ALC: THE REAL PROPERTY. | 10 10                         | 17 0             | 4             | 12,000            | Tribution.       |
| PRBG-140806                   | 14'        | 8'          | 6'          | 14' 4"   | 10' 5"                       | 9' 6"  | 14' 4"                  | 8' 10"                        | 11' 6"           | 2             | 12,000            | 1                |
| PRBG-140809                   | 14'        | 8'          | 9'          | 14' 4"   | 10'5"                        | 12' 6" | 14' 4"                  | 8' 10"                        | 14' 6"           | 2             | 12,000            | 1                |
| PRBG-140812                   | 14'        | 8'          | 12'         | 14' 4"   | 10' 5"                       | 15' 6" | 14' 4"                  | 8' 10"                        | 17' 6"           | 4             | 12,000            | 1                |
| PRBG-141006                   | 14'        | 10'         | 6'          | 14' 4"   | 10' 10"                      | 9' 6"  | 14' 4"                  | 10' 10"                       | 11' 8"           | 2             | 8,000             | 2                |
| PRBG-141009                   | 14'        | 10'         | 9'          | 14' 4"   | 10' 10"                      | 12' 6" | 14' 4"                  | 10' 10"                       | 14' 8"           | 2             | 8,000             | 2                |
| PRBG-141012                   | 14'        | 10'         | 12'         | 14' 4"   | 10' 10"                      | 15' 6" | 14' 4"                  | 10' 10"                       | 17' 8"           | 4             | 8,000             | 2                |
| 16' Wide Booths               |            |             | STORES TO   |  | 10 10                        | 10 0   |                         | 10 10                         | 17 0             | SHAME AND     | 0,000             | 4111             |
| PRBG-160806                   | 16'        | 8'          | 6'          | 16' 4"   | 10' 5"                       | 9' 6"  | 16' 4"                  | 8' 10"                        | 11'8"            | 2             | 8,000             | 2                |
| PRBG-160809                   | 16'        | 8'          | 9'          | 16' 4"   | 10' 5"                       | 12' 6" | 16' 4"                  | 8' 10"                        | 14' 8"           | 2             | 8,000             | 2                |
| PRBG-160812                   | 16'        | 8'          | 12'         | 16' 4"   | 10' 5"                       | 15' 6" | 16' 4"                  | 8' 10"                        | 17' 8"           | 4             | 8,000             | 2                |
| PRBG-161006                   | 16'        | 10'         | 6'          | 16' 4"   | 10' 10"                      | 9' 6"  | 16' 4"                  | 10' 10"                       | 11'8"            | 2             | 8,000             | 2                |
| PRBG-161009                   | 16'        | 10'         | 9'          | 16' 4"   | 10' 10"                      | 12' 6" | 16' 4"                  | 10' 10"                       | 14' 8"           | 2             | 8,000             | 2                |
| PRBG-161012                   | 16'        | 10'         | 12'         | 16' 4"   | 10' 10"                      | 15' 6" | 16' 4"                  | 10' 10"                       | 17' 8"           | 4             | 8,000             | 2                |
| 18' Wide Booths               | A THE RES  |             |             | Property Company   |                              |        |                         | ALK THE RELL                  |                  |               | 3,000             |                  |
| PRBG-180806                   | 18'        | 8'          | 6'          | 18' 4"   | 10' 5"                       | 9' 6"  | 18' 4"                  | 8' 10"                        | 11'8"            | 3             | 8,000             | 2                |
| PRBG-180809                   | 18'        | 8'          | 9'          | 18' 4"   | 10' 5"                       | 12' 6" | 18' 4"                  | 8' 10"                        | 14' 8"           | 3             | 8,000             | 2                |
| PRBG-180812                   | 18'        | 8'          | 12'         | 18' 4"   | 10' 5"                       | 15' 6" | 18' 4"                  | 8' 10"                        | 17' 8"           | 6             | 8,000             | 2                |
| PRBG-181006                   | 18'        | 10'         | 6'          | 18' 4"   | 10' 10"                      | 9' 6"  | 18' 4"                  | 10' 10"                       | 11'8"            | 3             | 10,000            | 2                |
| PRBG-181009                   | 18'        | 10'         | 9'          | 18' 4"   | 10' 10"                      | 12' 6" | 18' 4"                  | 10' 10"                       | 14' 8"           | 3             | 10,000            | 2                |
| PRBG-181012                   | 18'        | 10'         | 12'         | 18' 4"   | 10' 10"                      | 15' 6" | 18' 4"                  | 10' 10"                       | 17' 8"           | 6             | 10,000            | 2                |
| 20' Wide Booths               |            |             |             |  |                              |        |                         |                               |                  |               |                   |                  |
| PRBG-200806                   | 20'        | 8'          | 6'          | 20' 4"   | 10' 5"                       | 9' 6"  | 20' 4"                  | 8' 10"                        | 11'8"            | 4             | 10,000            | 2                |
| PRBG-200809                   | 20'        | 8'          | 9'          | 20' 4"   | 10' 5"                       | 12' 6" | 20' 4"                  | 8' 10"                        | 14' 8"           | 4             | 10,000            | 2                |
| PRBG-200812                   | 20'        | 8'          | 12'         | 20' 4"   | 10' 5"                       | 15' 6" | 20' 4"                  | 8' 10"                        | 17' 8"           | 8             | 10,000            | 2                |
| PRBG-201006                   | 20'        | 10'         | 6'          | 20' 4"   | 10' 10"                      | 9' 6"  | 20' 4"                  | 10' 10"                       | 11' 8"           | 4             | 10,000            | 2                |
| PRBG-201009                   | 20'        | 10'         | 9'          | 20' 4"   | 10' 10"                      | 12' 6" | 20' 4"                  | 10' 10"                       | 14' 8"           | 4             | 10,000            | 2                |
| PRBG-201012                   | 20'        | 10'         | 12'         | 20' 4"   | 10' 10"                      | 15' 6" | 20' 4"                  | 10' 10"                       | 17' 8"           | 8             | 10,000            | 2                |

### POWDER COLLECTION MODULES

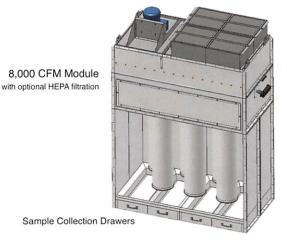
With high-efficiency filtration, fan and motor, the GFS Powder Collection Module delivers superior performance for your powder coating application. The space-saving design features cartridge filters staggered in two rows, reducing the overall width of the module. With models available in four CFM ranges and two exhaust orientations, the complete line of Powder Collection Modules accommodates various production levels and shop space restrictions. Modules can be sold separately or integrated into a GFS Powder Recovery Booth.

#### **MODULE FEATURES:**

- 18-gauge galvanized steel panels
- · High-efficiency, MERV 12-rated cartridge filters
- MERV 13-rated redundant filters
- Unique twist-lock filter loading mechanism for easy filter changes
- Adjustable load-triggered filter pulsing for increased life span
- High-performance, direct-drive plug fan with TEFC motor
- Top or rear exhaust orientation
- Integrated pulse timer board
- · Designed to comply with all federal, NFPA and OSHA regulations

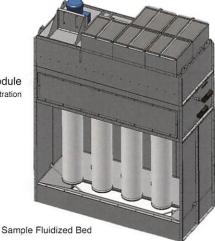
### **OPTIONS:**

- Pre-coated white panels
- HEPA filters
- Fluidized bed or collection drawers for easy cleanup and powder recovery









| Standard<br>Modules |        |               | Number of Filters |       |             |            |         |           |                        |  |
|---------------------|--------|---------------|-------------------|-------|-------------|------------|---------|-----------|------------------------|--|
|                     |        | Top Discharge |                   |       | Rear Discha | rge        | HP      | Final     | Cartridge<br>(MERV 12) |  |
|                     | Width  | Height        | Depth             | Width | Height      | Depth      | ПР      | (MERV 13) |                        |  |
| 6,000 CFM           | 6' 4"  | 10' 5 1/2"    | 3' 9"             | 5' 4" | 8' 4 1/4"   | 5' 5 5/16" | 7.5     | 3         | 5                      |  |
| 8,000 CFM           | 6' 4"  | 10' 3 1/2"    | 3' 9"             | 5' 4" | 8' 4 1/4"   | 5' 7 9/16" | 7.5     | 4         | 6                      |  |
| 10,000 CFM          | 8' 4"  | 10' 5"        | 3' 9"             | 6' 4" | 8' 4 1/4"   | 5' 8 3/4"  | 10      | 5         | 7                      |  |
| 12,000 CFM          | 11' 4" | 10' 5 1/2"    | 3' 9"             | 6' 4" | 8' 4 1/4"   | 5' 5 5/16" | (2) 7.5 | 6         | 8                      |  |

### HIGH-PRODUCTION POWDER BOOTHS

Often used in conveyorized powder application systems, High-Production Powder Booths from Global Finishing Solutions (GFS) are designed to increase your productivity, product quality and profitability. With modular designs engineered for optimum airflow and maximum transfer efficiency, GFS High-Production Powder Booths are ideal for mass production powder coating applications.

### **BOOTH FEATURES:**

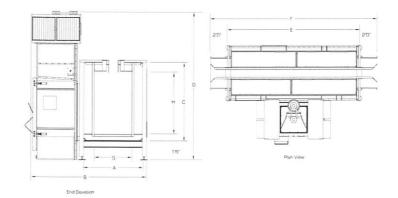
- 18-gauge stainless steel panels for exceptionally long life
- Smooth, tapered inside surfaces for easy cleaning
- Standard, 2-foot-long entrance and exit vestibules
- Transparent, polycarbonate ceiling for brighter application environment
- Adjustable height leveling
- Overhead filtration with lightweight, removable filter modules
- Independent, self-cleaning powder collection module(s):
  - High-efficiency cartridge filters and redundant filters
  - Air solenoid valve for filter maintenance
  - Fluidized bed
  - Integral powder fill hopper
  - Casters for easy maneuvering during color changes
- Deluxe control panel with photohelic pressure gauge that monitors pressure drop and initiates pulse-jet filter cleaning
- Designed to comply with all federal, NFPA and OSHA regulations



Custom designed booth openings such as operator shields and touch-up windows create a safe and efficient working environment.

#### **OPTIONS:**

- Booth openings
- Central air manifold with required regulators
- Two-speed fan control with operating and cleaning modes
- Roll on/off track system
- · Flame detection system
- Fluorescent lighting



| Model No. | Inside Dimensions Ove |             |             |            | rall Dimensions |             | Conveyor<br>Openings |             | Auto.<br>Gun Slots |        | Operator<br>Windows |       |        | Collector Module |             |           |        |
|-----------|-----------------------|-------------|-------------|------------|-----------------|-------------|----------------------|-------------|--------------------|--------|---------------------|-------|--------|------------------|-------------|-----------|--------|
|           | Width<br>A            | Height<br>C | Length<br>E | Width<br>B | Height<br>D     | Length<br>F | Width<br>G           | Height<br>H | Qty                | Height | Qty                 | Width | Height | CFM              | Fan<br>Size | Fan<br>HP | Filter |
| HPCB 2436 | 4' 0"                 | 5' 0"       | 14' 6"      | 8' 9"      | 11' 5"          | 18' 6"      | 2' 0"                | 3' 0"       | 2                  | 3' 0"  | 2                   | 2' 6" | 3' 0"  | 4,000            | 18"         | 5         | 6      |
| HPCB 2448 | 4' 0"                 | 6' 0"       | 14' 6"      | 8' 9"      | 11' 5"          | 18' 6"      | 2' 0"                | 4' 0"       | 2                  | 4' 0"  | 2                   | 2' 6" | 4' 0"  | 5,000            | 18"         | 7.5       | 8      |
| HPCB 3060 | 5' 0"                 | 7' 0"       | 16' 6"      | 9' 9"      | 11' 5"          | 20' 6"      | 2' 6"                | 5' 0"       | 2                  | 4' 0"  | 2                   | 2' 6" | 4' 0"  | 6,000            | 20"         | 7.5       | 10     |
| HPCB 3660 | 5' 0"                 | 7' 0"       | 16' 6"      | 9' 9"      | 11' 5"          | 20' 6"      | 3' 0"                | 5' 0"       | 2                  | 5' 0"  | 2                   | 2' 6" | 5' 0"  | 7,000            | 22"         | 10        | 10     |
| HPCB 3672 | 5' 0"                 | 8' 0"       | 18' 6"      | 9' 9"      | 11' 5"          | 22' 6"      | 3' 0"                | 6' 0"       | 2                  | 5' 0"  | 2                   | 2' 6" | 5' 0"  | 8,000            | 22"         | 10        | 12     |
| HPCB 4872 | 6' 0"                 | 8' 0"       | 18' 6"      | 10' 9"     | 11' 5"          | 22' 6"      | 4' 0"                | 6' 0"       | 2                  | 5' 0"  | 2                   | 2' 6" | 5' 0"  | 9,000            | 22"         | 15        | 12     |

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